

oerlikon
leybold vacuum

TURBOVAC i

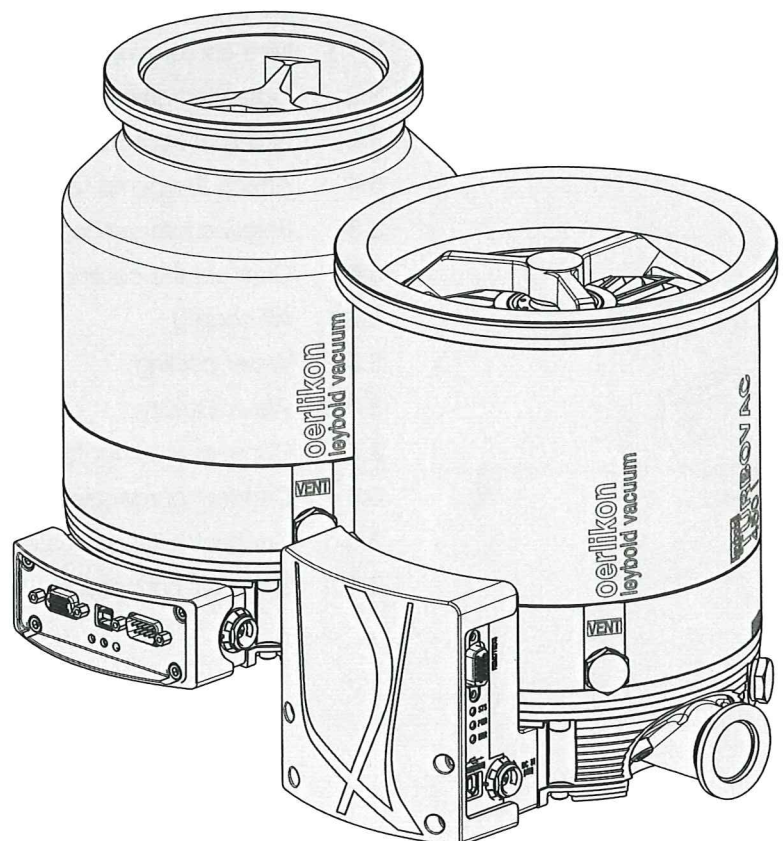
TURBOVAC (T) 350 i, (T) 450 i

Turbomolecular Pumps with Integrated
Frequency Converter

Incorporation Declaration & Operating Instructions
300407962_002_A3

Part Nos.

830050V1000 to 830089V9999



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The TURBOVAC i allows through both standard and optional interfaces controlling of the pump and setting up of some pump functions according to specific requirements. The Operating Instructions **300450826 Serial Interfaces for TURBOVAC i/iX** offers detailed information on the RS 232, RS 485, Profibus and USB interfaces of the TURBOVAC.

Original installation and operating instructions.

Safety Information

NOTICE



Obligation to Provide Information

Before installing and commissioning the pump, carefully read these Operating Instructions and follow the information so as to ensure optimum and safe working right from the start.

The Oerlikon Leybold Vacuum **TURBOVAC** has been designed for safe and efficient operation when used properly and in accordance with these Operating Instructions. It is the responsibility of the user to carefully read and strictly observe all safety precautions described in this section and throughout the Operating Instructions. The pump must only be operated in the proper condition and under the conditions described in the Operating Instructions. It must be operated and maintained by trained personnel only. Consult local, state, and national agencies regarding specific requirements and regulations. Address any further safety, operation and/or maintenance questions to our nearest office.

DANGER



DANGER indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.

WARNING



WARNING indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

CAUTION



CAUTION indicates a potentially hazardous situation which, if not avoided, could result in minor or moderate injury.

NOTICE



NOTICE is used to notify users of installation, operation, programming or maintenance information that is important, but not hazard related.

We reserve the right to alter the design or any data given in these Operating Instructions. The illustrations are not binding.

Retain the Operating Instructions for further use.

0 Important Safety Information

0.1 Mechanical hazards

- 1 Avoid exposing any part of the human body to the vacuum.
- 2 The pressure in the pump must not exceed 1.4 bar (absolute).
- 3 The pump is intended for generating a vacuum only. If there is a risk of an overpressure within the system and the pump, then the pump must be protected against this, by way of an overpressure safety valve, for example.
- 4 Vent the pump only up to atmospheric pressure.
- 5 When using the pump with a purge gas valve, protect the purge gas supply such that in the event of a malfunction no overpressure can occur within the system.
- 6 The pump must be firmly mounted to the vacuum chamber. If the mounting is not sturdy enough, pump blockage could cause the pump to break loose; internal pump components could be thrown in all directions. Never operate the pump (in bench testing, for example) without proper flanging to the vacuum chamber. Observe the information in Section 3.4.
- 7 Due to high-speed and temperature, the service life of the rotor is limited. If the rotor is changed too late, it may be destroyed. Thus in the flange mounts high forces and torque conditions can occur. The mounting screws for the pump may be torn off. When using clamped flange connections at the housing or with components above the housing, sudden twisting of the entire pump can be experienced.
- 8 Turbopumps as described in the following operation manual contain a high portion of kinetic energy due to their high rotational speed in combination with the specific rotor mass. In case of a malfunction of the system, for example rotor/stator contact or even a rotor crash, the rotational energy is released.
- 9 To avoid the destruction of the equipment and to prevent injuries of the operating staff the leading European manufacturers of vacuum pumps strictly recommend to follow the installation instructions as given in this manual.

WARNING



Safety Information

DANGER



0.2 Electrical hazards

- 1 The electrical connection must only be provided by a trained person. Please observe the national regulations in the country of use like EN 50110-1 for Europe, for example.
- 2 The pump must only be connected to power supplies which meet the requirements for functional extra-low voltages with positive isolation in accordance with IEC 60364-4-41 (or local regulations) (PELV). All interfaces must only be operated with PELV-fed components and devices.
- 3 Lethal voltages are present at the mains connections. Before starting with any maintenance and service work, de-energise (lockout/tagout) the product first.
- 4 Unplug any connectors only when the mains voltage is switched off and the pump does no longer turn.
- 5 Unauthorized device conversion and modifications are prohibited for safety reasons.
- 6 The outputs at the frequency converter are not free of voltage.
- 7 Lay connecting lines so that they cannot be damaged. Protect the lines against humidity and contact with water. Avoid any heat stress on the line due to unfavourable laying conditions.
- 8 Suitably support the connecting lines so that the pumps are not exposed to any major mechanical stress.
- 9 Do not expose the pump and the connections to dripping water. Note the information on the IP type of protection.
- 10 When storing the pump in a humid atmosphere, these can suffer corrosion. Corrosion gives rise to conductive deposits which in turn can cause short-circuits and reduce the insulation levels of electrical components
- 11 Transport the pump only in its original packaging so as to avoid any mechanical damage which in turn may reduce air gaps and creepage distances.
- 12 When applying external voltages above 42 V to the connection terminals, observe the applicable VDE safety regulations!
- 13 Make the electrical connections only after pump and accessories (e.g. air cooler) have been installed mechanically.
- 14 The slot for the Anybus interface must be blanked off during operation of the pump: either through a blank panel or by inserting an optional Anybus module.

0.3 Thermal hazards

- 1 Handle the equipment only while vented and cooled down.
- 2 During operation of the pump certain areas can get hot (65 °C max.). Protect hot parts against being touched.

0.4 Hazards caused by materials and substances

- 1 The pump is not suited for pumping of reactive or corrosive media. If the rotor is attacked by process gases, it can suffer destruction. Thus in the flange mounts high forces and torque conditions can occur. The mounting screws for the pump may be torn off. When using clamped flange connections at the housing or with components above the housing, sudden twisting of the entire pump can be experienced.
- 2 When pumping dusty media, use a dust filter. The pollution degree II applies to the pump's inside, too.
- 3 If low concentration corrosive or reactive gases are being pumped, then operate the pump with purge gas.
- 4 Please consult us as to which types of pump are required for specific processes and applications.
- 5 The forevacuum line must be tight. Hazardous gases can escape at leaks or the gases being pumped can react with air or humidity. A leak search will always be required after having installed the pump and after service work on the vacuum. Upon delivery the pump has an integral leak rate of $< 1 \cdot 10^{-8}$ mbar-l/s. When pumping toxic gases we recommend a leak search on a regular basis.
- 6 If the pump has previously handled hazardous gases, implement the proper precautionary measures before opening the intake or exhaust connection. Before opening the pump, purge it for a longer period of time with an inert gas. If necessary, use gloves, a respirator and/or protective clothing and work under an exhaust hood. Firmly seal off the pump. When shipping the contaminated pump for servicing, please also state the type of hazard. For this you must use a form which we have prepared for you.
- 7 Contaminated parts can be detrimental to health and environment. Before beginning with any work, first find out whether any parts are contaminated. Adhere to the relevant regulations and take the necessary precautions when handling contaminated parts.

CAUTION



DANGER



Safety Information

- 8 The cooling water from the return is not of drinking water quality and should not be used for this purpose. After having operated the pump, the cooling water lines may suffer from microbiological contamination. Take appropriate safety precautions.

CAUTION



0.5 Danger of ignition

- 1 During operation the pressure inside the turbomolecular pump is so low that there is no danger of ignition (at pressures below about 100 mbar). A hazardous condition will be created if flammable mixtures enter the hot pump at pressures above 100 mbar. During operation the pump can reach temperatures as high as 140 °C internally, and at parts of the outside surfaces 80 °C. Sparks could occur in case of damage to the pump and these could ignite explosive mixtures. Also note the safety information provided by the gas supplier.

CAUTION



0.6 Dangers in connection with safety-related measures and precautions

- 1 The frequency converter is not equipped with its own emergency shut down switch. Such a facility needs to be provided from the side of the system.

NOTICE



0.7 Risk of damaging the pump

- 1 Never touch the rotor. Touching the rotor may cause injury and damage the rotor bearing.
 - 2 Foreign objects which enter the pump through the intake would cause serious damage to the rotor. That's why we recommend installing an inlet screen. Damages caused during operation without the inlet screen are excluded from warranty.
 - 3 The contact surfaces of pump housing, vacuum system and centering ring must be free of grease and dry so as to ensure sufficient stability in case the rotor seizes.
 - 4 Connect a purge gas or venting valve to the correct flange. Confusing the venting and purge gas flange can cause shock venting of the pump.
 - 5 The interface connectors have UNC 4-40 threads. Do not use connectors with M3 threads.
 - 6 Disconnect and connect the cable connections between pump and power supply only while the pump is turning no longer (green status LED off) **and** with the mains power switched off (yellow power LED off). Otherwise there is the risk of damaging the frequency converter.
 - 7 Exposure of the pump to accelerating forces must be avoided or reduced to such an extent that the rotor unit will not be excited by vibrations. In the case of critical applications you must consult our Applications Dept. first.
-

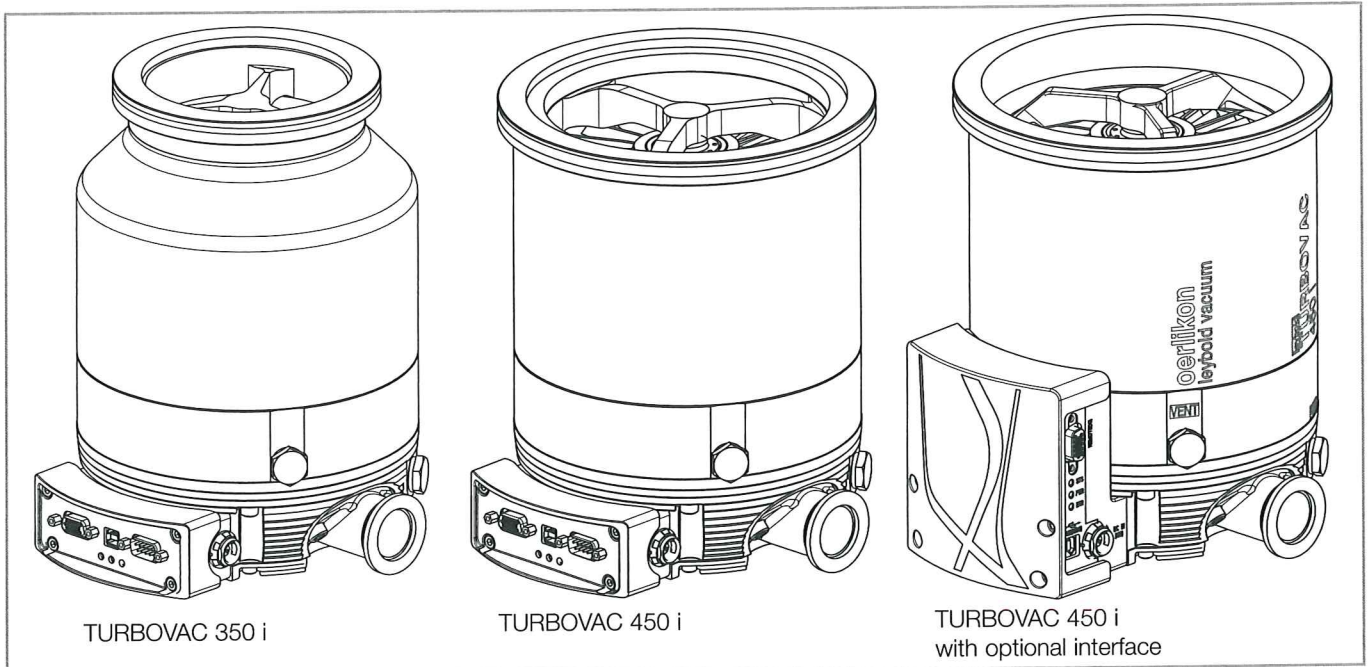


Fig. 1.1 TURBOVAC i models

1 Description

The TURBOVAC (T) 350 i und (T) 450 i are turbomolecular pumps designed to evacuate vacuum chambers down to pressure levels in the high vacuum range.

They are suitable for pumping air and clean gases. A forevacuum pump and a power supply are required for their operation.

1.1 Design

The pump models TURBOVAC **T** 350 i and **T** 450 i are of the standard TMP rotor type; the TURBOVAC 350 i and 450 i models are wide-range TMPs equipped with an additional Holweck stage.

With the built-in frequency converter as the electronic drive the TURBOVAC i forms one single unit. The electronic drive governs the pump's speed and serves as a monitor for all functions of the pump.

At the high vacuum side the bearing is of a non-wearing permanent magnetic bearing type, at the forevacuum side a lifetime lubricated oil-free ceramic ball bearing is used.

Water cooling or an air cooling fan is available as optional equipment.

The intake flange should be fitted with a wire mesh inlet screen to protect the pump against mechanical damage caused by foreign objects.

The pumps are equipped with a venting and a purge gas facility. The connections are blanked off by default with G1/8" closure screws.

Venting and purge gas valves, or a venting screw, or a pressure regulator can be connected directly to the pump.

Description

1.2 Standard equipment

Turbomolecular pump with integrated electronic drive unit.

High and fore-vacuum flanges are protective-capped.

Flange mounting elements, the DC In plug and the inlet screen are not enclosed.

1.3 Technical data

TURBOVAC		350 i	T 350 i	450 i	T 450 i
High-vacuum connection	DN	100 ISO-K 100 CF	100 ISO-K 100 CF	160 ISO-K 160 CF	160 ISO-K 160 CF
Forevacuum connection	DN	25 KF	25 KF	25 KF	25 KF
Pumping speed for	$l \cdot s^{-1}$				
N ₂		290	290	430	430
Ar		260	260	400	400
He		360	360	440	440
H ₂		350	320	420	400
Gas throughput	$mbar \cdot l \cdot s^{-1}$				
N ₂		4.5	11.5	4.5	11.5
Ar		2.0	6.0	2.0	6.0
He		8.0	20.0	8.0	20.0
H ₂		8.0	20.0	8.0	20.0
Compression ratio					
N ₂		$1 \cdot 10^{11}$	$1 \cdot 10^{10}$	$1 \cdot 10^{11}$	$1 \cdot 10^{10}$
Ar		$1 \cdot 10^{11}$	$1 \cdot 10^{11}$	$1 \cdot 10^{11}$	$1 \cdot 10^{11}$
He		$1 \cdot 10^8$	$1 \cdot 10^6$	$1 \cdot 10^8$	$1 \cdot 10^6$
H ₂		$1 \cdot 10^6$	$1 \cdot 10^4$	$1 \cdot 10^6$	$1 \cdot 10^4$
Ultimate pressure with 2-stage oil-sealed rotary vane pump ISO-K / CF	mbar		$< 10^{-8} / < 10^{-10}$		
Max. permissible forevacuum pressure for N ₂	mbar	10	0.5	10	0.5
Operating speed	rpm	60,000			
Speed adaptation		50 - 100 %			
Run-up time, approx.	min	5.5	3.5	5.5	3.5
Max. power consumption	W	240			
Power consumption at ultimate pressure	W	20			
Type of protection	IP	40			

Description

TURBOVAC		350 i	T 350 i	450 i	T 450 i
Ambient temperature during operation	°C			+5 to +45	
storage				-15 to +70	
Cooling standard				Convection	
Cooling optional				Air or water	
Cooling water connection				plug connection for 6x1 hose / alternatively G 1/8-in. screw-in thread	
Cooling water consumption	l/h			50 to 100	
Permissible cooling water pressure (bar(g): bar (gauge) is overpressure, i.e. atmospheric pressure = 0 bar(g))	bar(g)			3 - 6	
Permissible cooling water temperature	°C			15 to 35	
Weight ISO-K / CF	kg	7.5 / 11.5	7.0 / 11	7.7 / 12.5	7.2 / 12
Recommended forevacuum pumps	TRIVAC SCROLLVAC DIVAC	D 4 B SC 5/15 D 3.8 HV3	D 16 B SC 15D / 30D -	D 4 B SC 5/15 D 3.8 HV3	D 16 B SC 15D / 30D -
Noise level	dB(A)			< 44	
with convection cooling				< 47	
with radial air cooler				< 49	
with axial air cooler					
Max. bake-out temperature of the CF version, water cooled	°C			100	
Max. rel. air humidity				approx. 85% (non-condensing)	
Purge gas flow	mbar · l · s ⁻¹ sccm			0.4 24	
Purge gas connection				G 1/8"	
Venting connection				G 1/8"	

Description

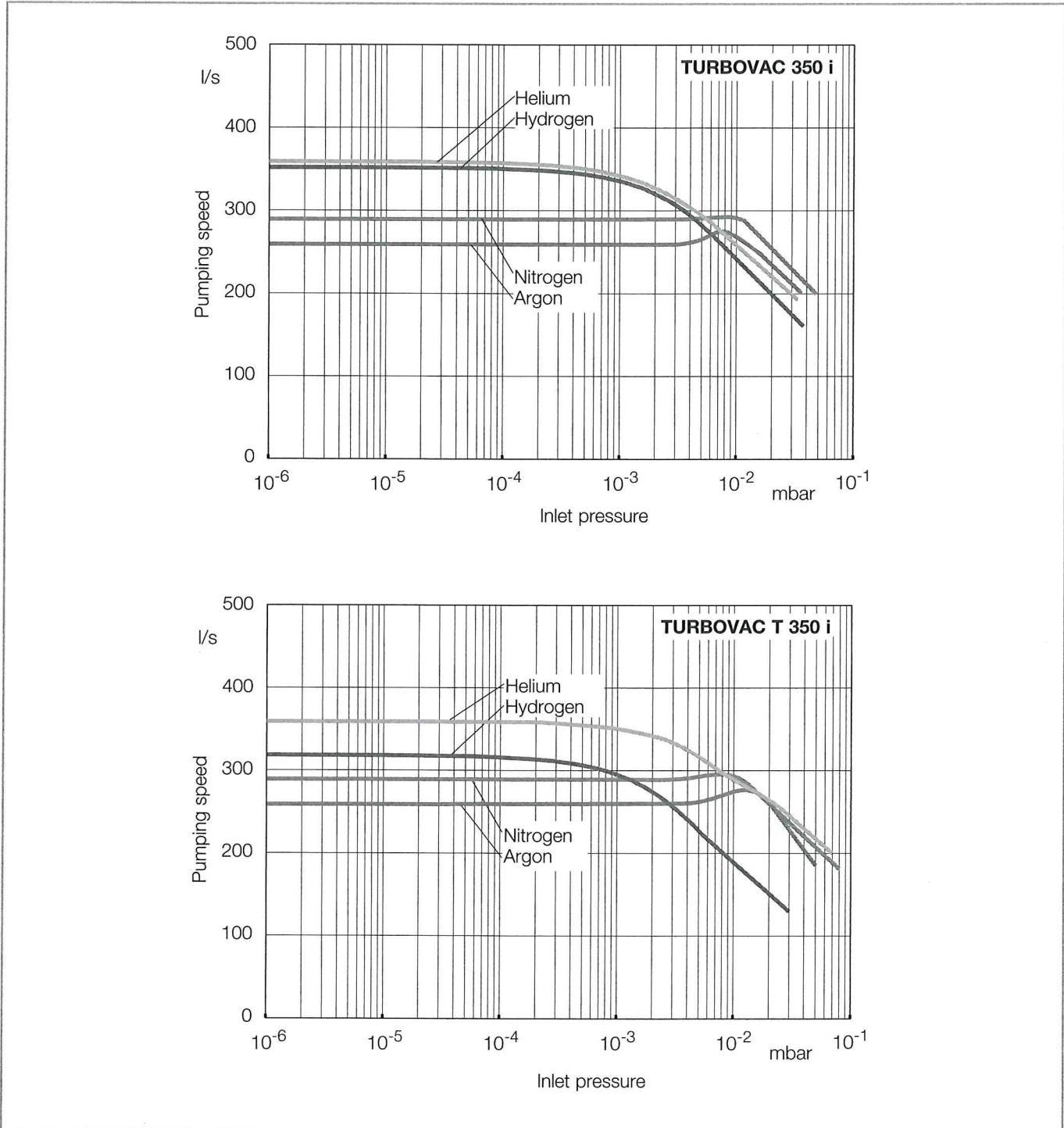


Fig. 1.2 Pumping speed curves for the TURBOVAC (T) 350 i

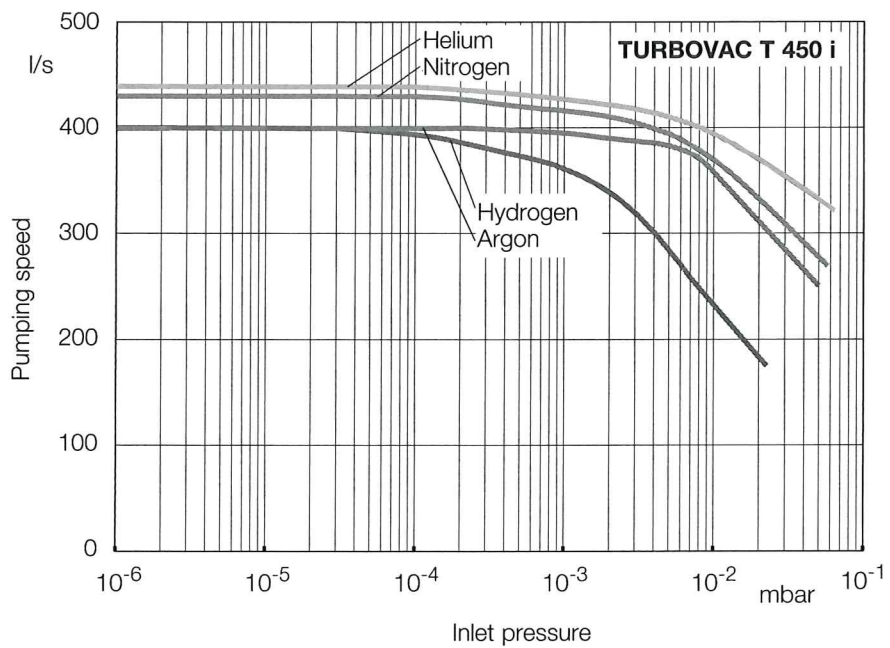
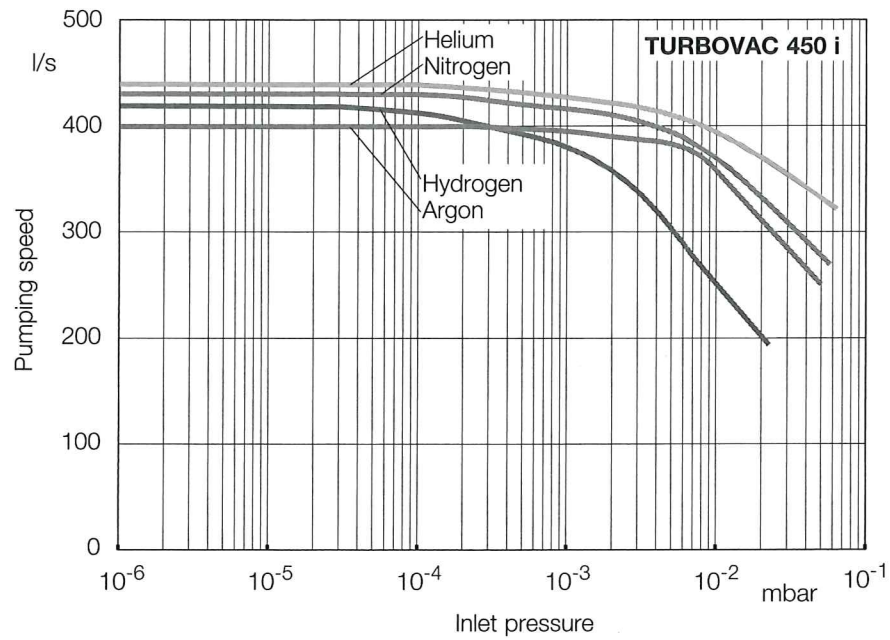


Fig. 1.3 Pumping speed curves for the TURBOVAC (T) 450 i

Description

1.3.1 Technical data for the integrated drive electronics

Supply voltage	24/48 V DC \pm 10 %
Max. current consumption	10 A at 24 V DC
Max. power consumption	240 W
Power consumption at ultimate pressure	20 W
Interfaces	RS 485, USB, 15-pin digital I/O
Residual ripple	< 3 %
Max. length of the DC cable (for variants with removable front end)	0.5 m
Max. contact rating of the relays	48 V, 0.5 A 24 V, 1.0 A
Overvoltage category	II
Contamination grade	2
Max. load for the 24 V DC output (cooler or valve supply)	24 V DC, max. 18 W

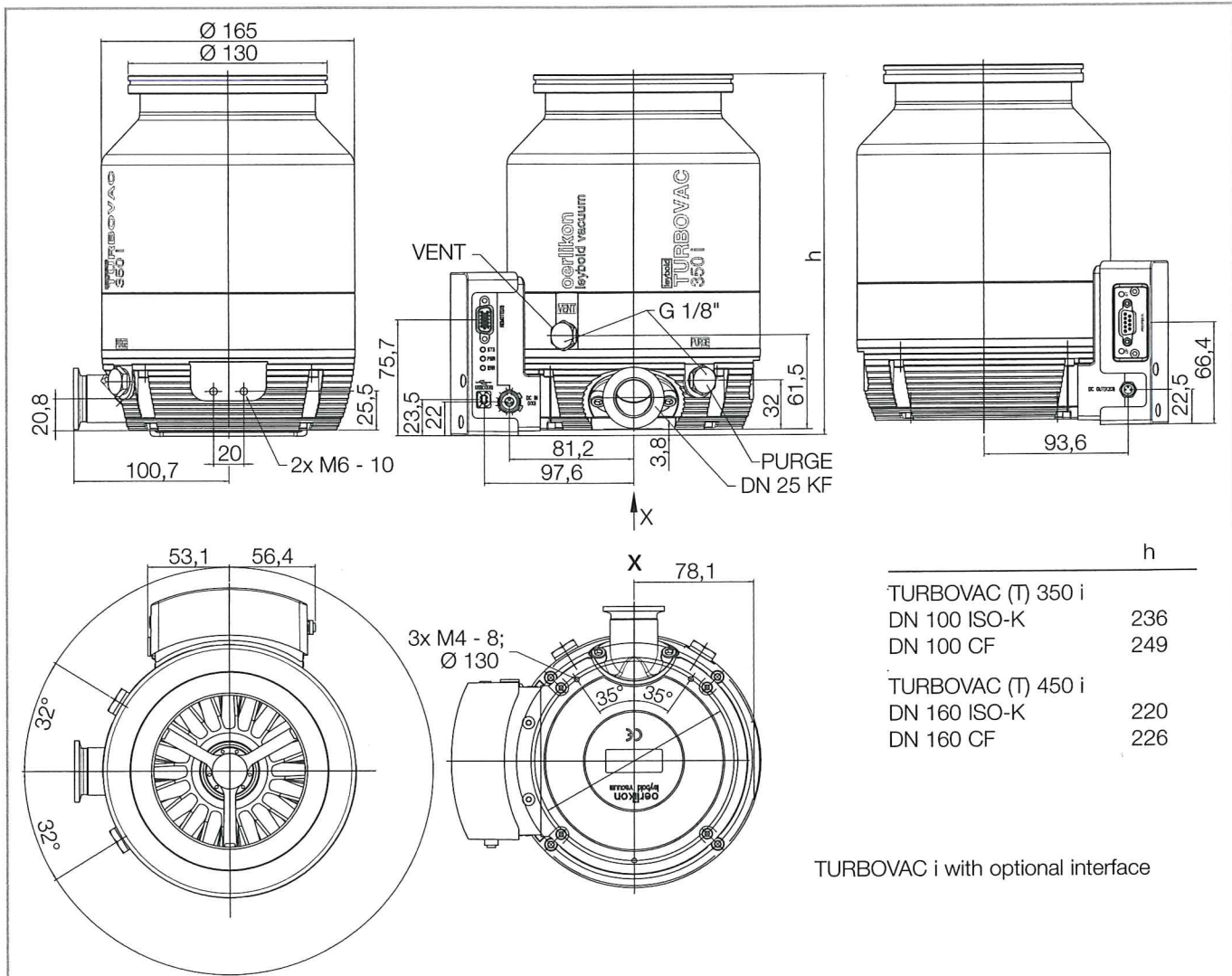


Fig. 1.4 Dimensional drawings, dimensions in mm

Description

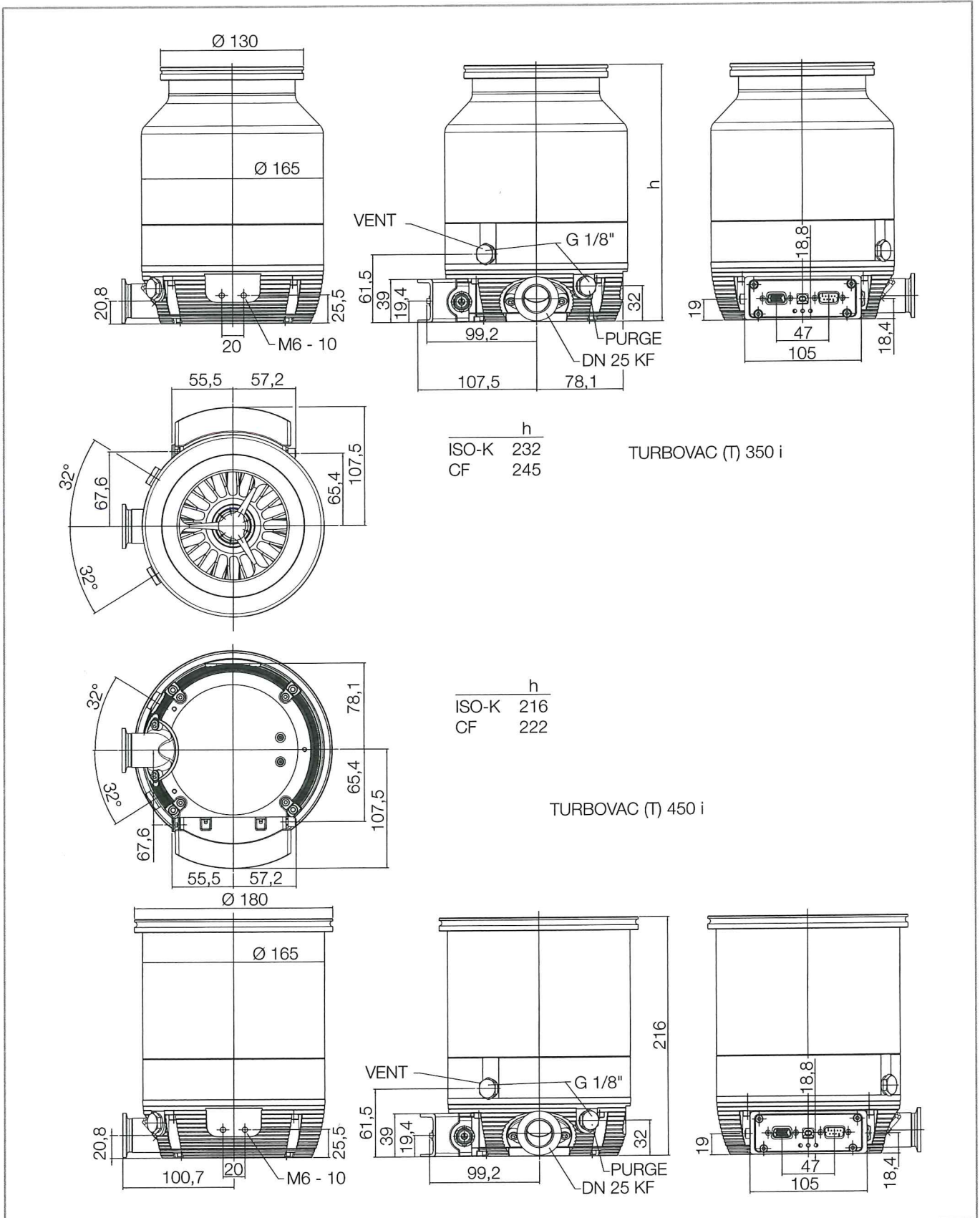


Fig. 1.5 Dimensional drawings, dimensions in mm

Description

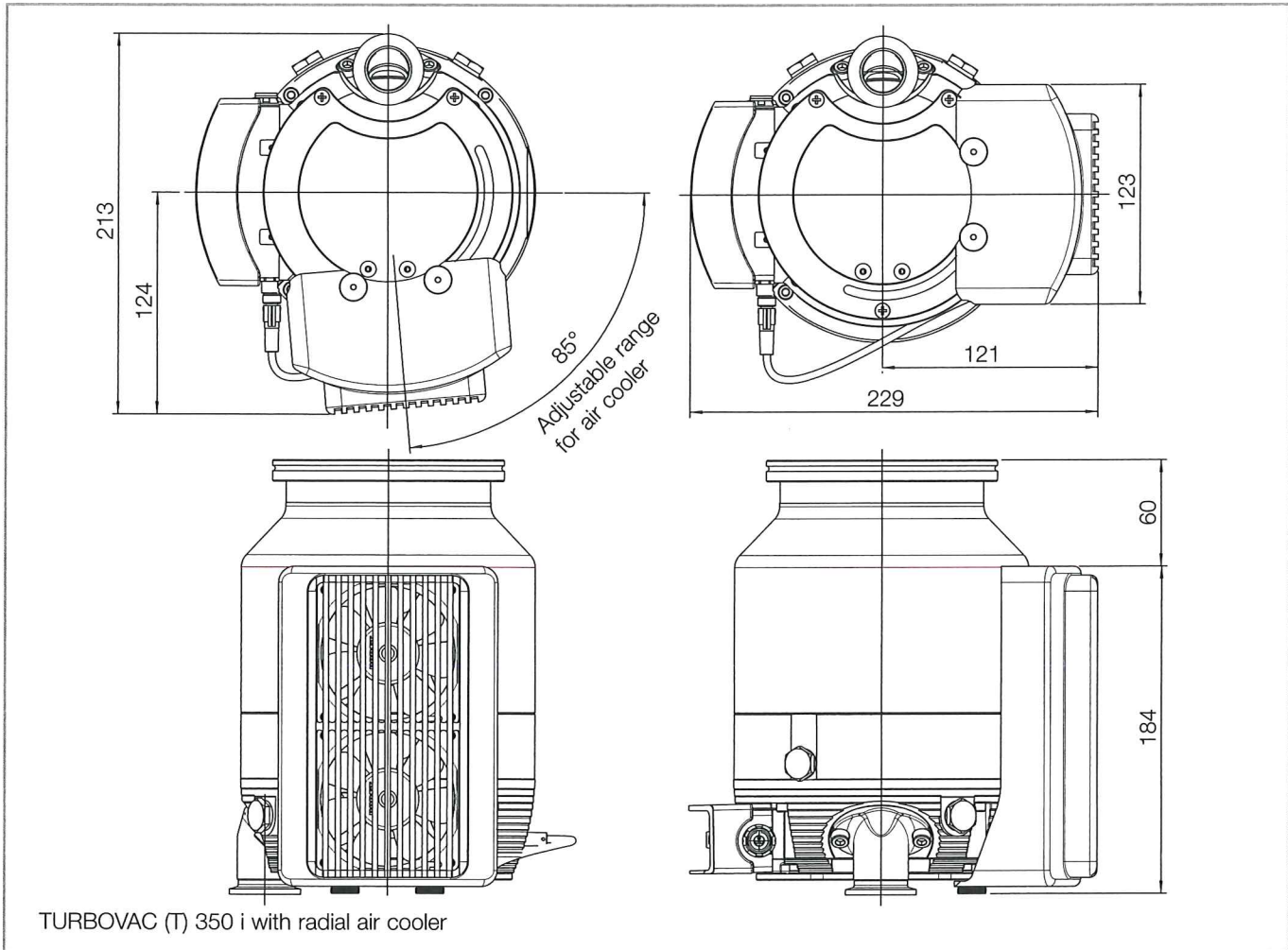


Fig. 1.6 Dimensional drawings

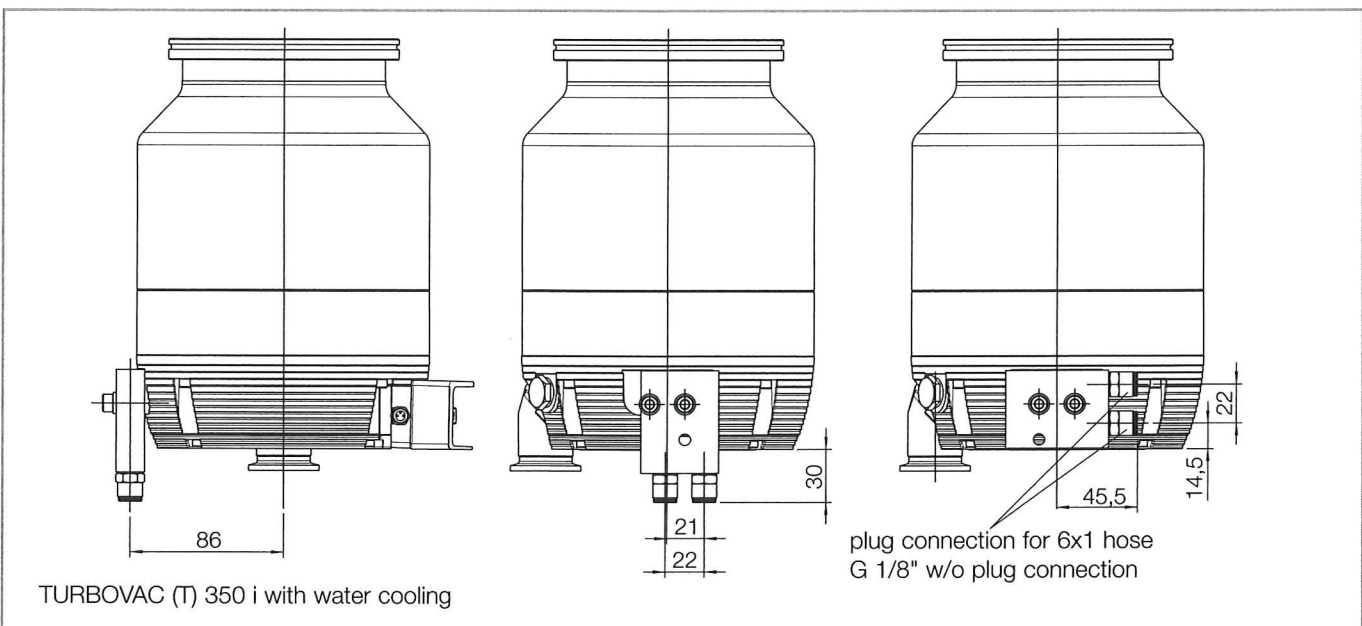


Fig. 1.7 Dimensional drawings

Description

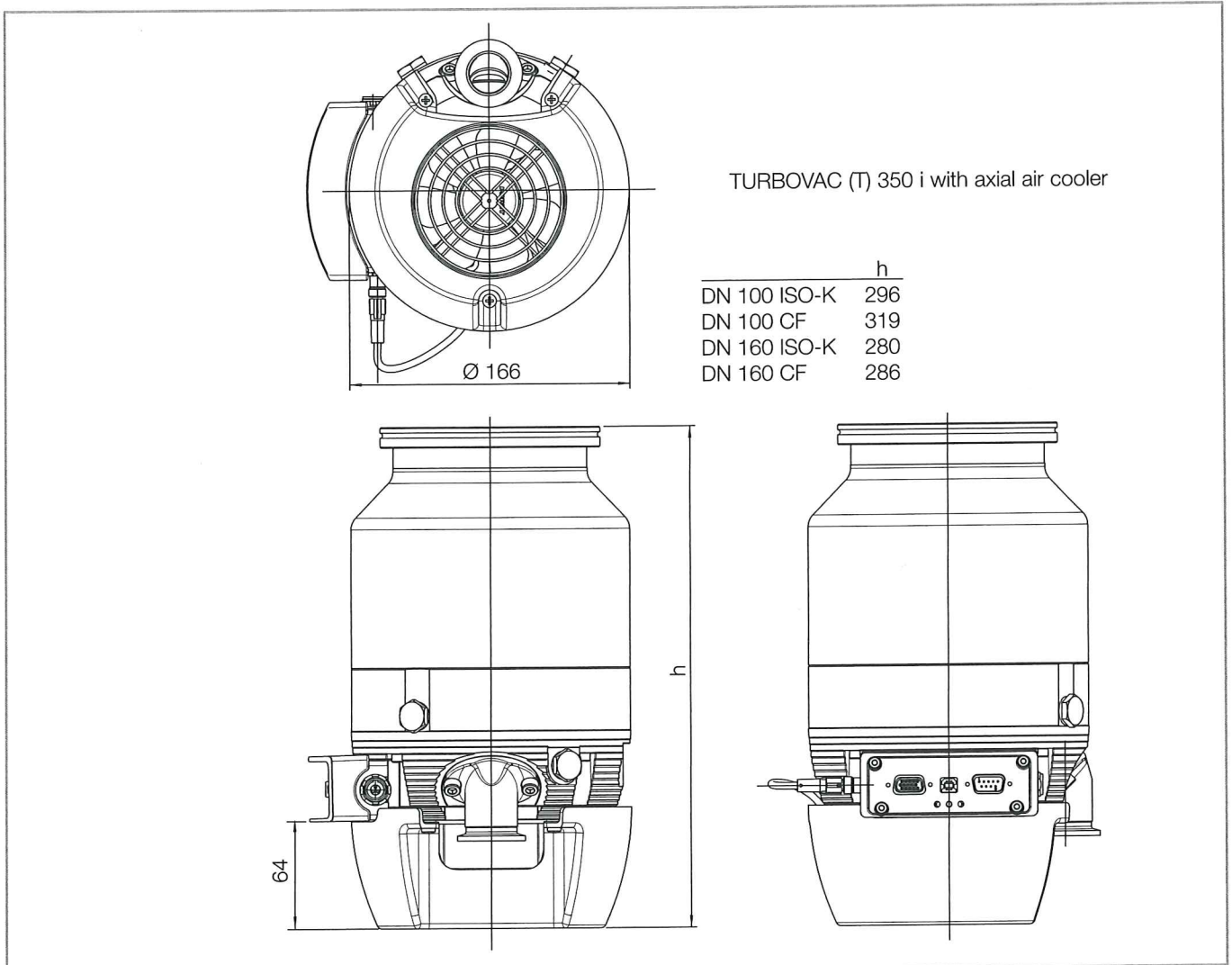


Fig. 1.8 Dimensional drawings

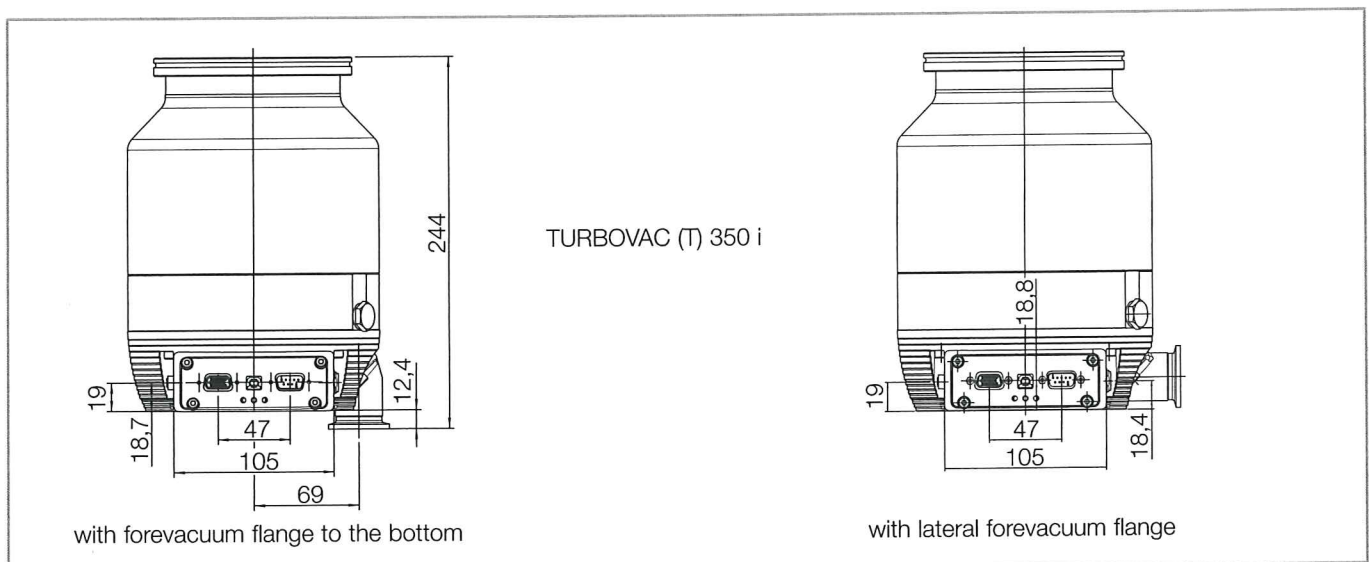



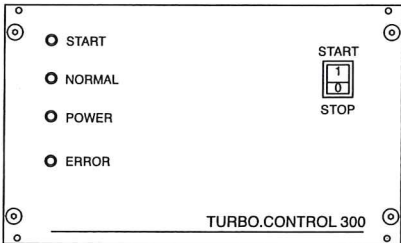

Fig. 1.9 Dimensional drawings

Description

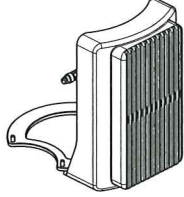

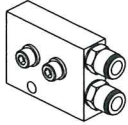
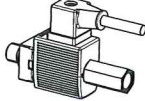


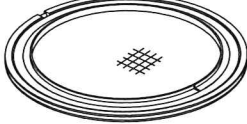
1.4 Ordering data

TURBOVAC	350 i	T 350 i	450 i	T 450 i
RS 485, USB+, 15 pin digital I/O interface				
High-vacuum flange	100 ISO-K	100 ISO-K	160 ISO-K	160 ISO-K
Part No.	830051V1000	830050V1000	830071V1000	830070V1000
High-vacuum flange	100 CF	100 CF	160 CF	160 CF
Part No.	830061V1000	830060V1000	830081V1000	830080V1000
Optional interface (RS 232, Profibus), USB+, 15 pin digital I/O interface				
on request				

1.5 Accessories

	Part No.	
Power supply TURBO.POWER integra incl. 0.3 m cable	800100V0003	
Cable TURBOVAC i/iX - TURBO.POWER integra, 1 m	800096V0100	
Cable TURBOVAC i/iX - TURBO.POWER integra, 3 m	800096V0300	
Cable TURBOVAC i/iX - TURBO.POWER integra, 5 m	800096V0500	
Power supply and control unit TURBO.CONTROL 300	800100V0001	
Cable TURBOVAC - Turbo.Control 300, 1 m	800092V0100	
Cable TURBOVAC - Turbo.Control 300, 3 m	800092V0300	
Cable TURBOVAC - Turbo.Control 300, 5 m	800092V0500	
Cable TURBOVAC - Turbo.Control 300, 10 m	800092V1000	
Cable TURBOVAC - Turbo.Control 300, 20 m	800092V2000	
Mains cable for power supplies, 3 m long		
EC plug	800102V0002	
UK plug	800102V0003	
US plug	800102V1002	
24/48 V DC In plug TURBOVAC	800090V0000	
TURBOVAC i DC cable with bare wire ends, 1 m	800095V0100	
TURBOVAC i DC cable with bare wire ends, 3 m	800095V0300	
TURBOVAC i DC cable with bare wire ends, 5 m	800095V0500	
Accessory cable TURBOVAC i, M8-M8, 2 m	800110V0016	
Y cable TURBOVAC i, M8	800110V0020	
Start stop switch for TMP	800110V0021	
USB cable 2.0 Type A/B, 1.8 m	800110V0108	
Relay box for forevacuum pump, 1-phase, 10 A	800110V0030	
LEYASSIST software for TMPs	230439V01	

Description

	Part No.	
Air cooling TURBOVAC 350-450 i radial	800136V0005	
Air cooling TURBOVAC 350-450 i axial	800136V0006	
Water cooling TURBOVAC 350/450	800135V0005	
Venting valve, 24 V DC, G 1/8"	800120V0012	
Power failure venting valve 24 V DC, G 1/8"	800120V0022	
Purge gas valve, 24 V DC, G 1/8", 24 sccm	800120V0013	
Purge gas throttle, G 1/8", 24 sccm	800120V0014	
Air filter for TMP, G 1/8"	800110V0022	
Air drier TURBOVAC	on request	
Flange heater DN 100 CF, 230V	800137V0005	
Flange heater DN 100 CF, 115V	800137V0006	
Flange heater DN 160 CF, 230V	800137V0007	
Flange heater DN 160 CF, 115V	800137V0008	
Vibration absorber DN 100 ISO-K	800131V1100	
Vibration absorber DN 160 ISO-K	on request	
Vibration absorber DN 100 CF	on request	
Vibration absorber DN 160 CF	on request	
Centering ring with coarse inlet screen DN 100 ISO-K	800133V0021	
Centering ring with splinter guard DN 100 ISO-K	800133V0022	
Centering ring with coarse inlet screen DN 160 ISO-K	800133V0031	
Centering ring with splinter guard DN 160 ISO-K	800133V0032	

Description

	Part No.
Coarse inlet screen DN 100 CF (3,2 mm)	800132V0021
Splinter guard DN 100 CF (0,8 mm)	800132V0022
Coarse inlet screen DN 160 CF (3,2 mm)	800132V0031
Splinter guard DN 160 CF (0,8 mm)	800132V0032
Inlet screen DN 100 ISO-K (coarse)	800132V0101
Inlet screen DN 100 ISO-K (fine)	800132V0102
Mounting kit TURBOVAC	
DN 100 ISO-K	800134V0020
DN 100 CF	800134V0021
DN 100 ISO-K to ISO-F	800134V0025
DN 160 ISO-K	800134V0030
DN 160 CF	800134V0031
DN 160 ISO-K to ISO-F	800134V0035

Transport and storing

2 Transport and storing

Remove the equipment from the transportation box and keep the packaging. Make sure that the product has not been damaged during transportation. If this unit is damaged contact your carrier and inform Oerlikon Leybold Vacuum if necessary. For storage of the product, use the packaging provided.

Be careful not to damage the sockets and connections during transportation

Do not stand below the pump while connecting or removing the turbomolecular pump.

The turbomolecular pump is shipped in a sealed PE bag with desiccant. Do not open the sealed package until immediately before installing.

Do not remove the covers and blanking flanges until you are ready to make the connections, to ensure that the turbomolecular pump is installed under the cleanest possible conditions.

Turbomolecular pumps which were not operated for a period of over 12 months should be returned to us. For more information on this please contact your local sales partner.

Do not store pump and accessories in a moist atmosphere so as to prevent these items from suffering corrosion.

NOTICE



WARNING



3 Installation

3.1 Conforming utilization

The turbomolecular pump is intended for generating a vacuum. It is suited for non-corrosive processes only.

The turbomolecular pump must be bolted to a rigid vacuum system and connected to a suitable backing pump.

It is intended for being operated within closed rooms.

The use of any accessories which have not been specified by Oerlikon Leybold Vacuum is only allowed after approval by Oerlikon Leybold Vacuum.

3.1.1 Non-conforming utilization

Non-conforming utilizations for both pump and frequency converter are among others:

- Pumping of gases and vapours for which the materials of the pump are unsuitable.
- Operation in connection with processes in which GaAs (gallium arsenide) is being pumped.
- Pumping of gas mixtures with an oxygen content of > 21%.
- Pumping of corrosive gases and dust containing gases without reverting to purge gas operation.
- Pumping of condensable vapours without suitably controlling the temperature of the pump. Upon compression within the pump, these vapours may condense or form deposits.
- Pumping of dusts and solids without the use of suitable screens and filters.
- Operation at an inadmissibly high forevacuum pressure.
- Operation at inadmissibly high gas loads.
- Utilization of both pump and frequency converter in explosion hazard areas.
- Non-compliance of the specified maintenance and servicing intervals
- Operation of the pump and drive electronics in environments which demand protection type IP 40 or higher and where the installation site is over 4000 m the above sea level.
- Utilization in systems and pump systems in which the pressure may exceed 1.4 bar abs.
- Operation with an inadequately mounted pump
- Operation without having flanged the pump to the system or without having connected it to a suitable backing pump.
- Operation with additional heat sources involving thermal radiation, thermal conduction via the high vacuum or the forevacuum flange, strong magnetic fields or very hot process gases, for example. In environments with water cooling operation, CF flanges may be baked-out up to 100 °C.

- Use in systems in which impact stress and vibrations or periodically occurring forces affect pump, frequency converter and cables.
- Operation on moving system or system components (locks or movable pump systems, for example).
- Operation at vibration absorbers and vacuum components (gate valves, valves) which are not capable of sustaining the specified deceleration torque should the pump rotor seize.
- Stepping on pump, add-on parts, drive electronics, flanges and cables to climb onto the system.
- Fitting of add-on parts to the forevacuum flange which cause an inadmissible high load.
- Removing, covering or obstructing warning notices.
- Standstill or storing of the pump without suitable sealing-off and drying. Storing in a humid atmosphere can cause corrosion.
- Conversions, manipulations and maintenance work by personnel not authorised by Oerlikon Leybold Vacuum..

Any non-conforming utilisation of pump, frequency converter and accessories can result in severe injury and cause damage to components.

WARNING

3.2 Operating environment

Permissible ambient temperature	5 to 45 °C no dripping or spraying water, no explosive gas atmospheres
Max. magnetic induction at the surface of the pump housing	B=5 mT if impinging radially B=15 mT if impinging axially
Max. radiation resistance	10 ³ Gy
Installation altitude	up to 4000 m At altitudes over 2000 m heat dissipation by the ambient air is impaired.

3.3 Fitting accessories

See also Section 1.5 accessories.

Various accessory components can be connected to the TURBOVAC i

- Water cooling or air cooling, see Section 3.6 “Connect the cooling”.
- Purge gas valve, venting valve or power failure venting valve, see Sections 3.7 and 3.8
- Relay box for switching a forevacuum pump.

Secondary devices are directly energised and activated via the accessory connection X201 (M8 plug); by means of a Y-cable 2 accessories can be connected at the same time.

In this case both devices will be switched parallelly (i.e. de-energised active / in-active). The factory-set accessories's interface features a plug-and-play mode, and is instantly ready for operation with the connected device (energised with pump switched on).

Configurations may be modified via the interfaces. For this refer to the interface Operating Instructions.

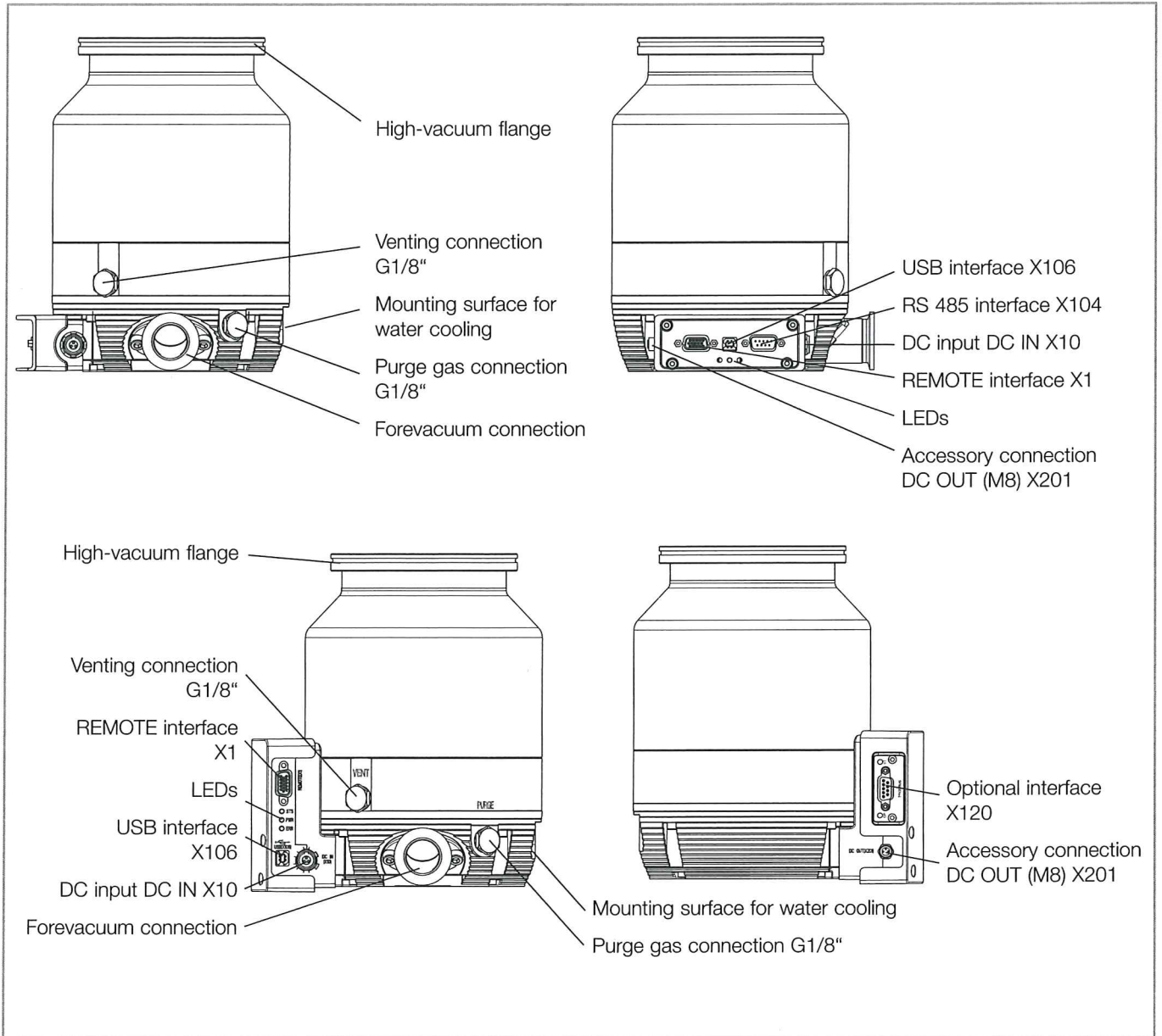


Fig. 3.1 Connections

Installation

NOTICE

WARNING**Torque when the rotor seizes**

3.4 Attach the pump to the vacuum chamber

Never touch the rotor. Touching the rotor may cause injury and damage the rotor bearing.

The high vacuum flange must be solidly mounted to the vacuum chamber. Observe Safety Information 0.1.6.

Remove the transport seal from the intake flange and remove the desiccant. Pay attention to maximum cleanliness when connecting.

In the case of a sudden rotor vane rupture or rotor-stator contact which may occur in practice (caused, for example, by solid objects from the process chamber entering the pump through the high vacuum flange), a crash momentum amounting to 1000 Nm maximum needs to be absorbed by the system.

In most applications the pump is flanged to the high vacuum flange at the apparatus. The pump can be mounted and operated in any desired attitude.

No support is required. If nonetheless an additional fastening is requested you can use the 3 boreholes in the pump's bottom.

Use exclusively flange connecting components and fittings which have been manufactured in accordance with DIN 28404, ISO 1609 (ISO-K flange connections) or ISO 3669 (CF flange connections).

The flange material to which the pump is bolted, must have at operating temperature a minimum strength specification of 150 N/mm².

Operation with vibration absorber

To decouple extremely sensitive equipment and to prevent transfer of external vibrations to the pump a special resonance damper is available for mounting at the high vacuum flange.

In this case mount the turbomolecular pump separately. A vibration absorber cannot reliably sustain the high deceleration torque in case of a rotor seizure.

If additional mounting is not possible, then the pump must be protected by a suitable shield during operation.

On the cooling surface it is possible to connect a vibration sensor: thread M6, 10 mm deep.

If several turbomolecular pumps are installed to the vacuum chamber of the same system, there is the risk of interference (vibration interference between the pumps). If such a risk exists please contact Oerlikon Leybold Vacuum Application Support.

The standard mounting arrangement for the pump is adequate to ensure earthquake protection. If required mount the system to the floor or the walls.

Install an inlet screen

To protect the TMP against foreign material from the vacuum vessel we recommend to mount a centering ring with a fine or coarse inlet screen at the high vacuum flange, though this will reduce the pumping speed.

Reduced pumping speed in %	H ₂	He	N ₂	Ar
Fine inlet screen DN 100	5	7	24	24
Coarse inlet screen DN 100	2	2	10	8
Fine inlet screen DN 160	6	9	20	23
Coarse inlet screen DN 160	1	2	6	7

Damages caused during operation without the inlet screen are excluded from warranty.

Flange mounting for ISO-K flanges

When flanging on the high vacuum connecting flange, place the O-ring on the centering ring. The O-ring must remain in place smooth and untwisted. Thereafter put the outer ring (support ring) in place.

Mount the turbomolecular pump according to Fig. 3.2 and 3.3 and tighten the bolts crosswise step-by-step.

When using an ultra sealing ring, always use an outer support ring. The information on the number of bolts and clamps also applies to the ultra sealing rings.

Required for the installation:

- mounting kit (accessories)
- coarse or fine inlet screens (optional)

The contact surfaces of pump housing, vacuum system and centering ring must be free of grease and dry so as to ensure adequate strength in case the rotor should seize.

NOTICE



Installation

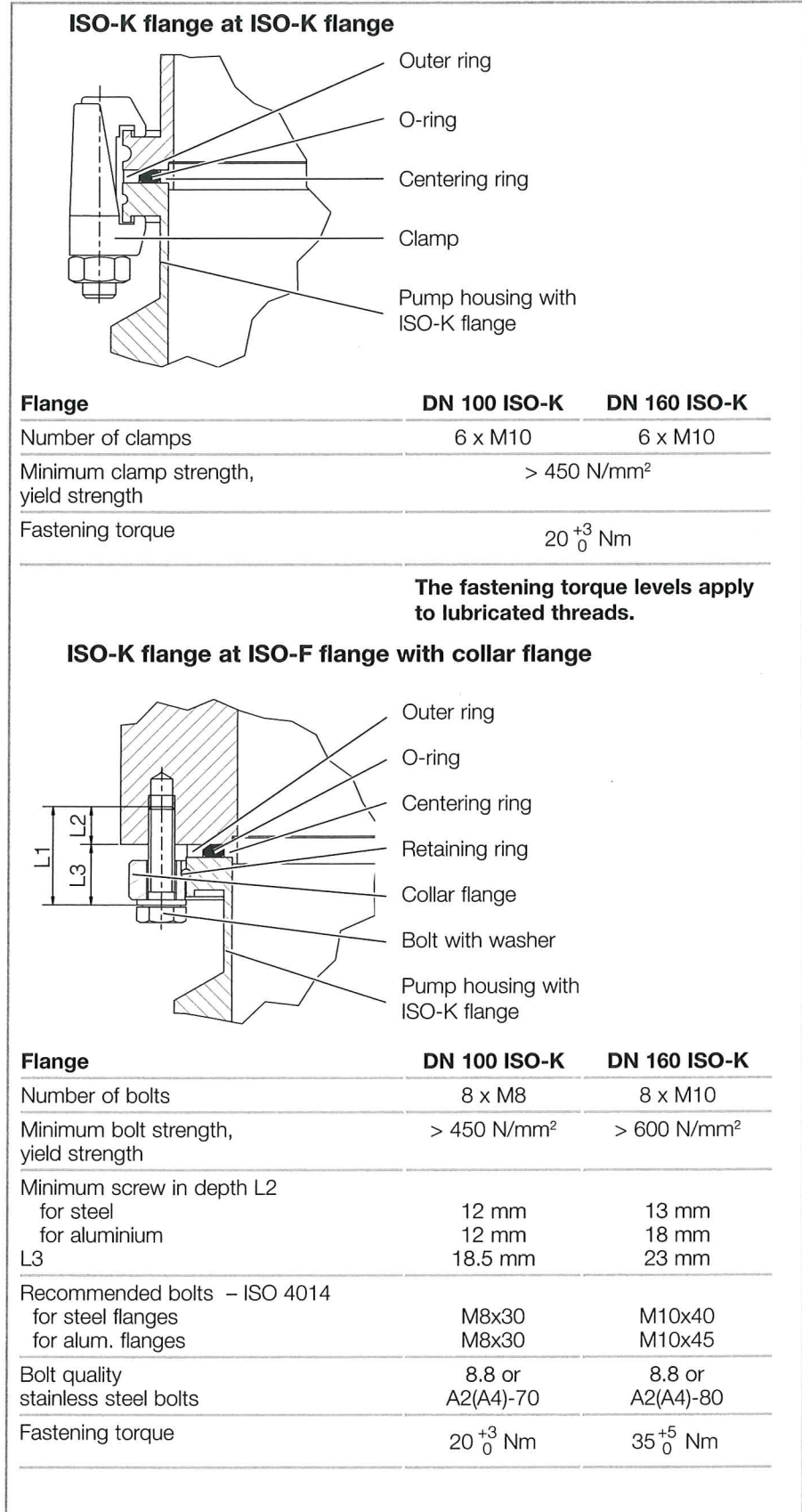


Fig. 3.2 Mounting high vacuum flange ISO-K

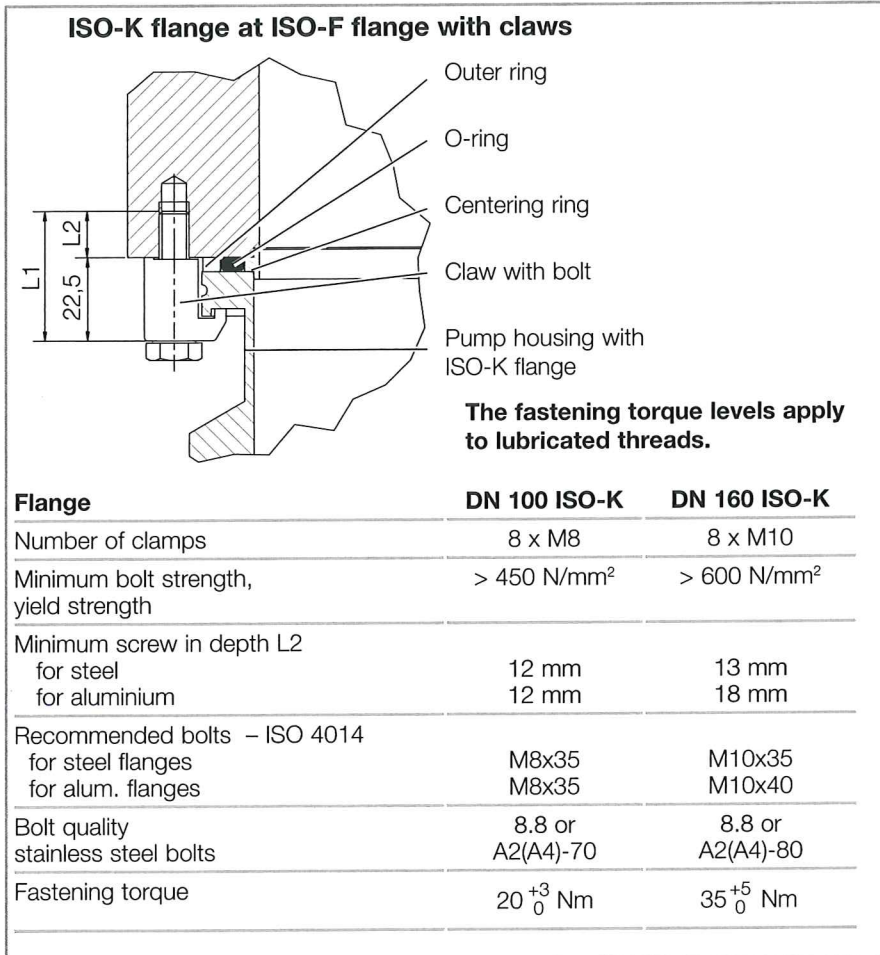


Fig. 3.3 Mounting high vacuum flange ISO-K

Flange mounting for CF flanges

Before fitting, check to ensure that the sealing edge is undamaged. Do not touch the copper gasket and the sealing edge with your bare hands.

The contact surfaces of pump housing, vacuum system and centering ring must be free of grease and dry so as to ensure adequate strength in case the rotor should seize.

Mount the turbomolecular pump according to Fig 3.4 and tighten the bolts crosswise step-by-step.

When the pump shall be baked out, the threads of the bolts should have been lubricated with a high temperature lubricant.

Owing to the deformation of the copper gasket, the fastening torque of all bolts must be checked once more after having completed the installation work.

Required for the installation:

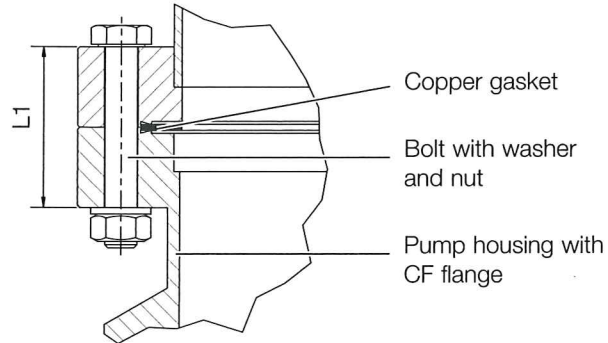
- mounting kit (accessories)
- coarse or fine inlet screens (optional)

NOTICE



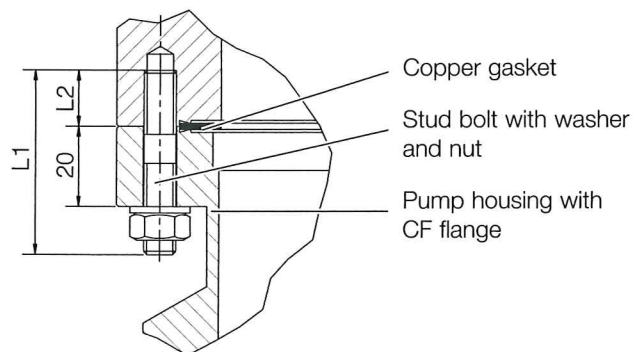
Installation

DN 100 CF flange connection with clearance hole



Flange	DN 100 CF	DN 160 CF
Number of bolts	16 x M8	20 x M8
Minimum bolt strength, yield strength	> 450 N/mm ²	
Recommended bolts – ISO 4014 L1 =	M8x50 40	M8x55 44
Bolt quality stainless steel bolts	8.8 or A2(A4)-70	
Fastening torque	15 ⁺² / ₀ Nm	

DN 100 CF flange connection with blind hole thread



Flange	DN 100 CF	DN 160 CF
Number of bolts	16 x M8	20 x M8
Minimum bolt strength, yield strength	> 450 N/mm ²	
Minimum screw-in depth for steel	12 mm ≤ L2 < 16 mm	
Recommended bolts for steel flanges – DIN 835 L1 =	M8x30 45	
Bolt quality stainless steel bolts	8.8 or A2(A4)-70	
Fastening torque	15 ⁺² / ₀ Nm	

Fig. 3.4 Mounting the CF high vacuum flange

During operation the pump can get so hot that there is the risk of suffering burns (up to approximately 65 °C). Protect the hot parts against being touched.

CAUTION

3.5 Forevacuum connection

The forevacuum flange may be detached, turned by 180°, and refit, cf. the dimensional drawing of Fig. 1.6. Tightening torque for the screws is 5^{+2}_0 Nm.

Connect the clean forevacuum line with the small flange connectors or the hose couplings, and take care not to constrict the forevacuum flange's diameter.

Ensure that the pump is sufficiently isolated against vibrations generated by the forevacuum pump.

No forces from the piping system may be allowed to affect the turbomolecular pump. Support the piping correspondingly or decouple through flexible joints.

The forevacuum pump can be energised at the accessories connection of the TURBOVAC via the relay box.

The forevacuum line must be tight. Hazardous gases can escape at leaks or the gases being pumped can react with air or humidity. Observe Safety Information 0.4.5.

DANGER

Installation

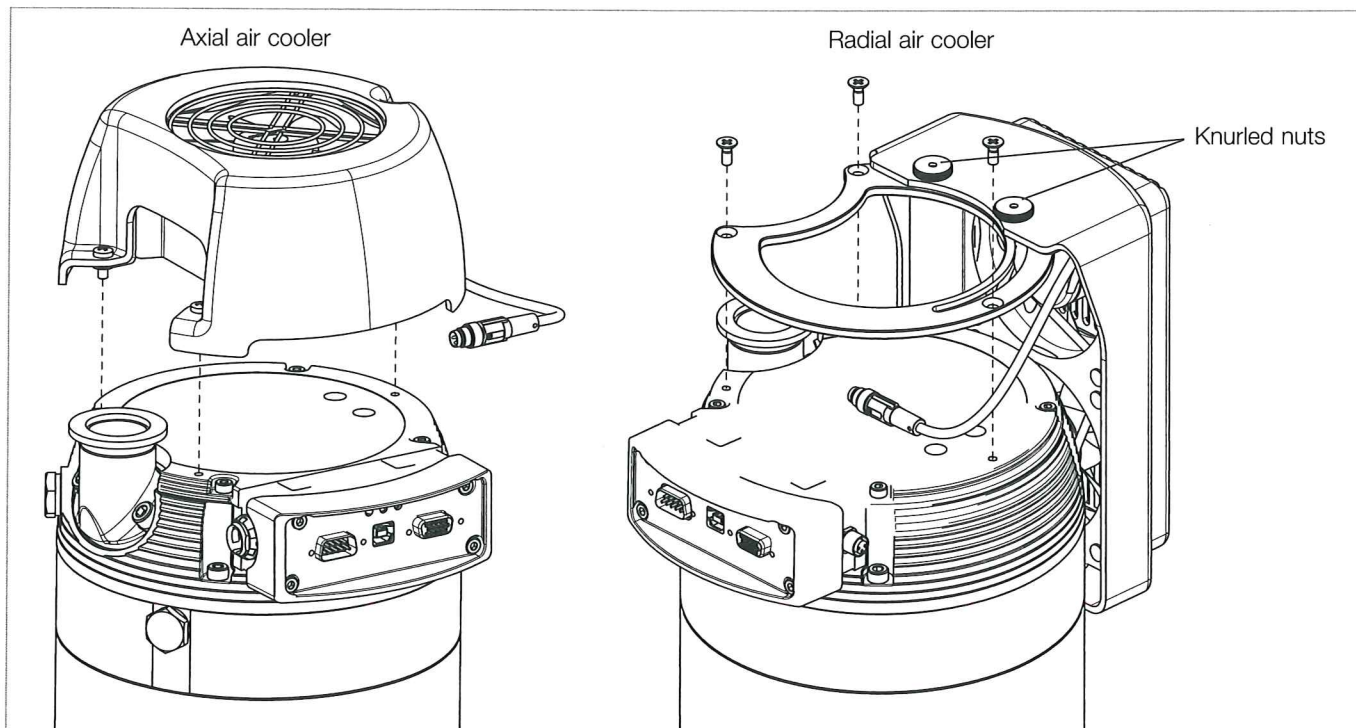


Fig. 3.5 Mounting air coolers

3.6 Connect the cooling

Cooling of the pump depends on the required pumping power and the ambient temperature. When the pump is insufficiently cooled it will shut down.

High gas throughputs, cyclic operation or high ambient temperatures will necessitate air or water cooling.

3.6.1 Air cooling

When installing air cooled pumps within a system ensure that sufficient quantities of fresh air are freely available. The air cooling facility is powered via the pump.

Attach the radial or the axial air cooler to the TURBOVAC with 3 screws as shown above; additionally cf. the dimensional drawing of Figs. 1.6 or 1.8. Plug in the control cable of the air cooler into the accessories connection and screw tightly. The accessory connection is so pre-configured that the air cooler will always be running when the pump is running.

The radial air cooler may be adjusted and turned by max. 85° after loosening the 2 knurled nuts.

3.6.2 Water cooling

Attach the cooling water block to the TURBOVAC with 2 M6 screws, tightening torque is 8^{+2}_0 Nm . Depending on the requirements the supply or the drainage may be arranged radially or axially, cf. the dimensional drawing of Fig. 1.7. Connect the cooling water hoses.

The hose connections may be unscrewed and removed, to make use of the integrated G 1/8"-threads.

Adjust the cooling water temperature so that the formation of condensate is avoided. With pump downtimes the cooling water has to be turned off.

When switching the cooling water supply on and off by means of an electrically actuated valve, connect the valve so that it will be switched on and off together with the pump.

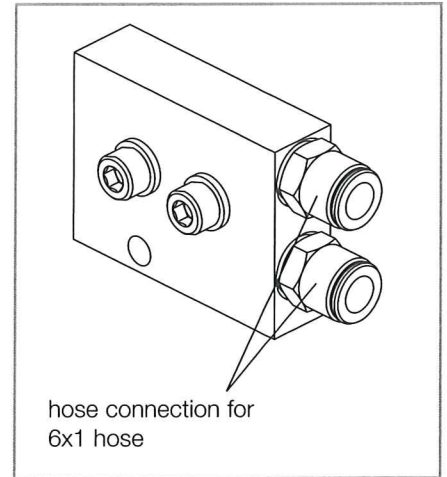


Fig. 3.6 Cooling water block

3.6.3 Water Quality

In order to ensure long trouble-free operation the cooling water must not contain any oils, greases and suspended solids. Moreover, we recommend compliance with the following limit values:

Appearance	Clear, free of oils and greases
Suspended matter	< 250 mg/l
Particle size	< 150 μm
Electrical conductivity	< 700 $\mu\text{S/cm}$
pH value	7.0 to 9.0
Total hardness (total alkaline earths)	< 8 $^{\circ}\text{dH}$
Aggressive carbon dioxide	None, not detectable
Chloride	< 100 mg/l
Sulphates	< 150 mg/l
Nitrate	\leq 50 mg/l
Iron	< 0.2 mg/l
Manganese	< 0.1 mg/l
Ammonium	< 1.0 mg/l
Free chlorine	< 0.2 mg/l

8 $^{\circ}\text{dH}$ (degrees German hardness) = 1.4mmol/l

= 10 $^{\circ}\text{e}$ (degrees English hardness)

= 14 $^{\circ}\text{f}$ (degrees French hardness)

If there is the danger of frost, you may use a water glycol mixture of up to 30 %.

DS water can be used for cooling the pump, if the pH value corresponds to the range indicated above.

Installation

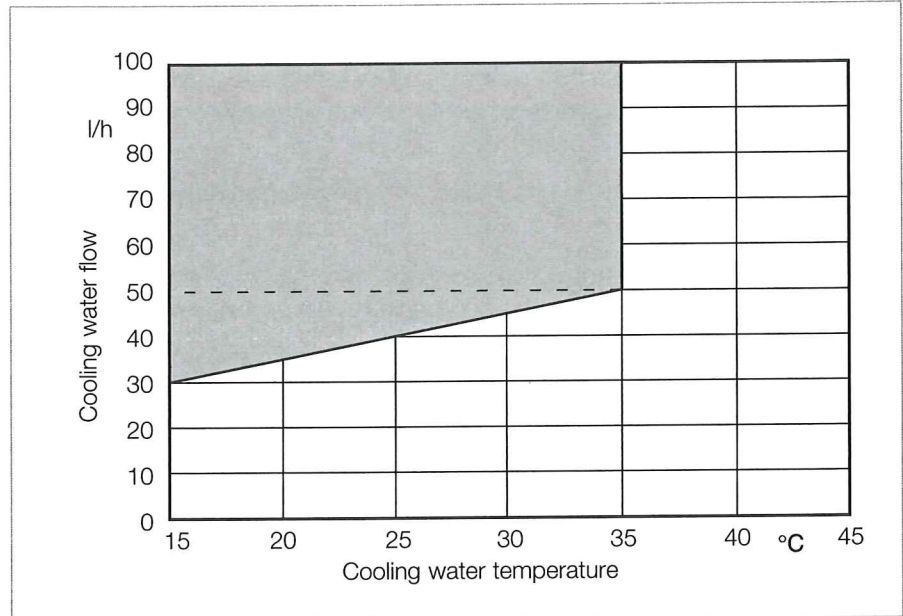
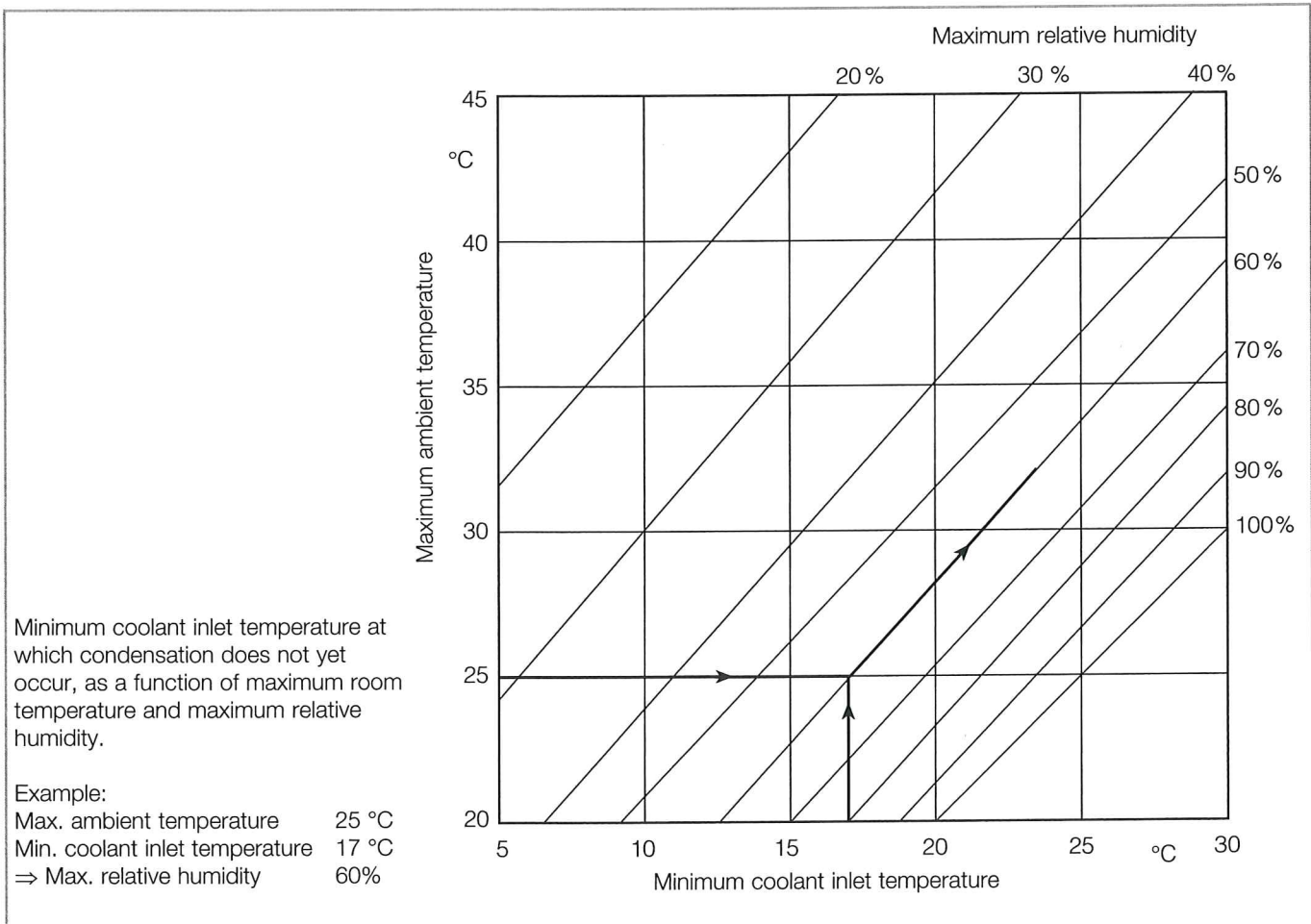


Fig. 3.7 Cooling water requirements



Minimum coolant inlet temperature at which condensation does not yet occur, as a function of maximum room temperature and maximum relative humidity.

Example:
 Max. ambient temperature 25 °C
 Min. coolant inlet temperature 17 °C
 ⇒ Max. relative humidity 60%

Abb. 3.8 Dewpoint diagram

Cooling conditions for pumps with an ISO-K flange and aluminium housing

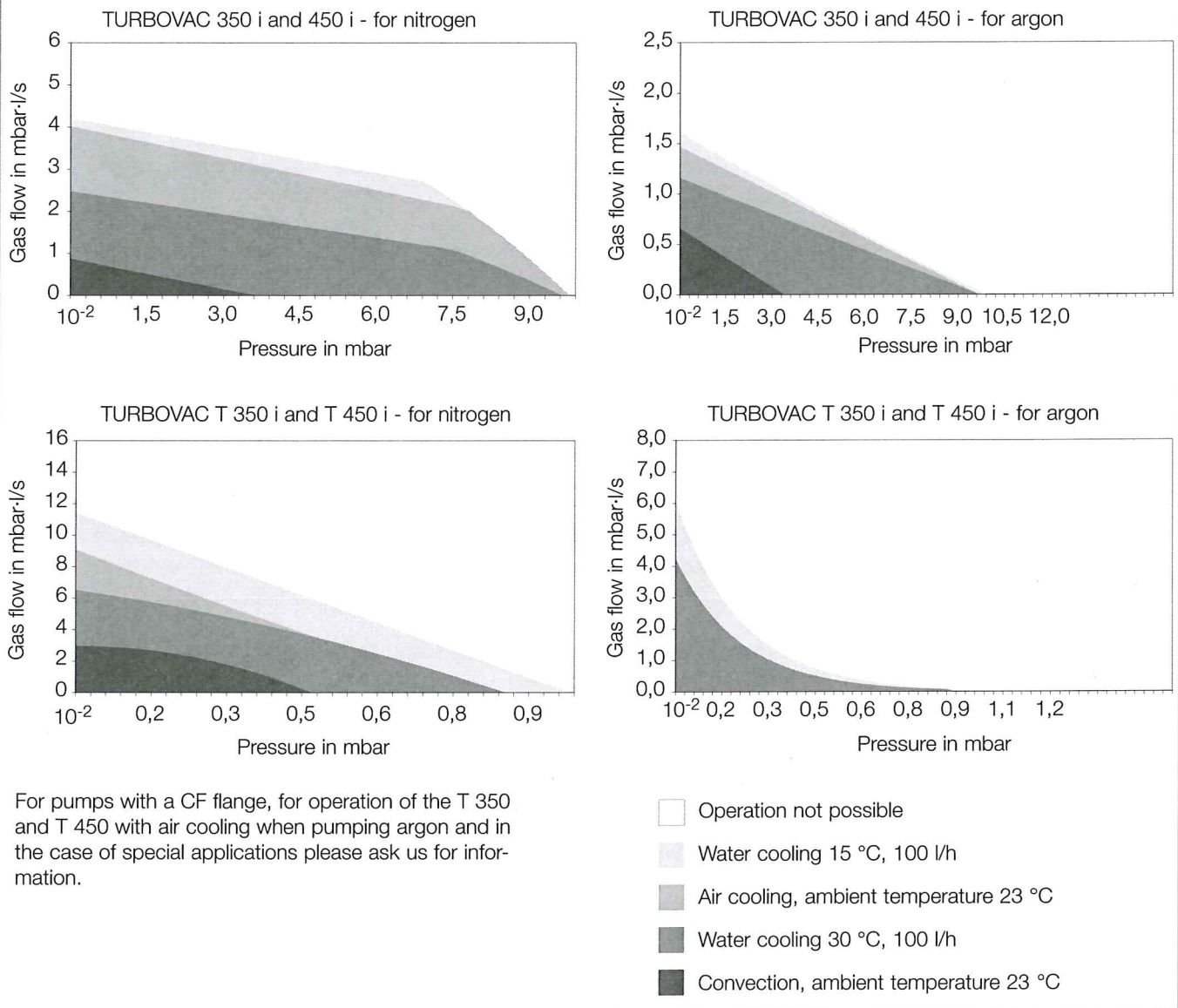


Fig. 3.9 Cooling conditions

Installation

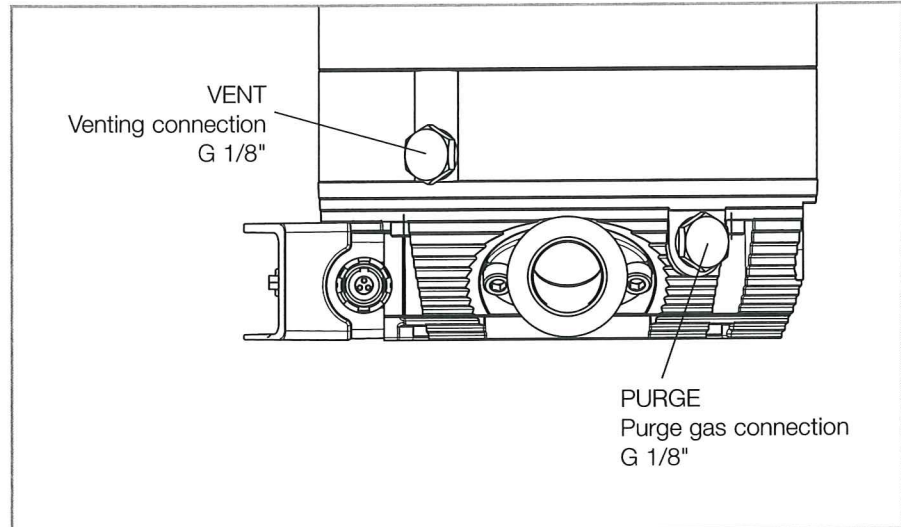


Fig. 3.10 Venting and purge gas connections

3.7 Connect a power failure venting valve or a venting valve

The power failure venting valve (normally open) or venting valve (normally closed) vents the pump and the forevacuum line when the pump is switched off and thus keeps oil vapor from diffusing back from the forevacuum line. A choke nozzle in the vent port ensures that the pump is not vented too fast.

The max. permissible pressure in the pump must not exceed 1.4 bar (abs.).

Unscrew and remove the locking screw and the gasket from the venting connection of the TURBOVAC.

Screw in the venting valve and the gasket into the vent, then plug in the corresponding control cable into the accessories connection. If applicable connect the venting gas supply at the valve's inlet (G1/8").

For the electronic drive unit change the venting valve settings to venting operation (via the interfaces).

WARNING



The pressure in the pump must not exceed 1400 mbar (0.4 bar overpressure). Observe Safety Information 0.1.2 to 0.1.5.

NOTICE



Connect a purge gas or venting valve to the correct flange. Confusing the venting and purge gas flange can cause shock venting of the pump.

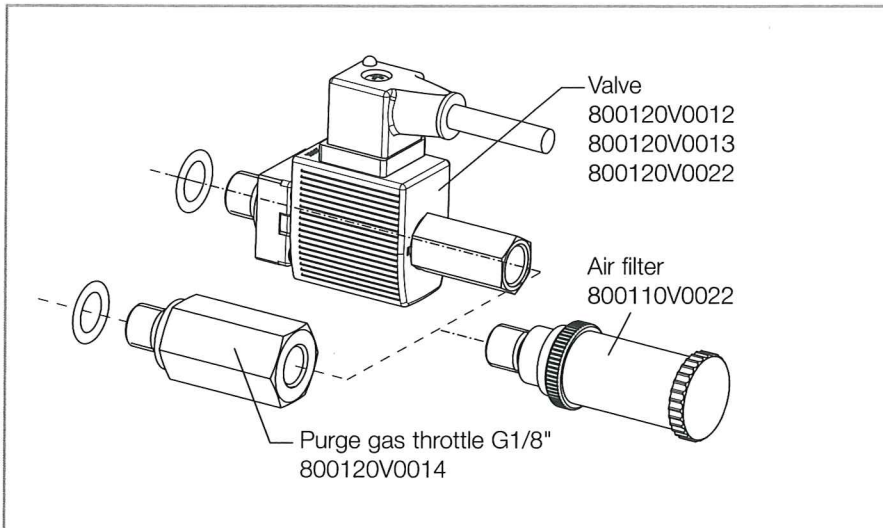


Fig. 3.11 Fitting valve

3.8 Connect purge gas

When having to decide which gases need or not need to be pumped with purge gas we are available to provide assistance.

Refer to Section 4.1 for suited gases.

Consider the additional purge gas flow when selecting a suitable backing pump.

We recommend a purge gas flow of 0.4 mbar·l/s (24 sccm) with Nitrogen.

The pressure in the pump must not exceed 1400 mbar (0.4 bar over-pressure). Observe Safety Information 0.1.2 to 0.1.5.

WARNING



The purge gas is fed either through an activated valve or a manually operated throttle.

Purge gas connection with purge gas valve

Unscrew and remove the locking screw and the gasket from the purge gas connection of the TURBOVAC.

Screw in the purge gas valve and the gasket into the thread, then plug in the corresponding cable into the accessories connection. Thereafter change the function for the accessory connection. For this refer to the interface Operating Instructions.

Connect the purge gas supply at the valve's inlet (G1/8").

Purge gas connection with purge gas throttle

Unscrew and remove the locking screw and the gasket from the purge gas connection of the pump.

Then screw in the throttle and the gasket into the thread.

3.9 Connect a flange heater

For TURBOVACs with CF flange

If pressures in the range of 10^{-8} mbar or below are to be developed, the vacuum chamber and the components installed therein will have to be baked out. In addition, the TURBOVAC can be baked out using the flange heater provided for this purpose.

With the aid of the relay box the heating jacket can be driven directly via the turbopump. For this connect the heating jacket to the relay box and insert the connection cable of the relay box at accessory connection X201 and screw it down.

The accessory connection has been so pre-configured that the heating jacket will heat as long as the turbomolecular pump is running. To change this setting, refer to the interface Operating Instructions.

Alternatively the heating jacket may be connected through the corresponding mains power cable to the power supply.

Information on baking out is also given in Section 4.7.

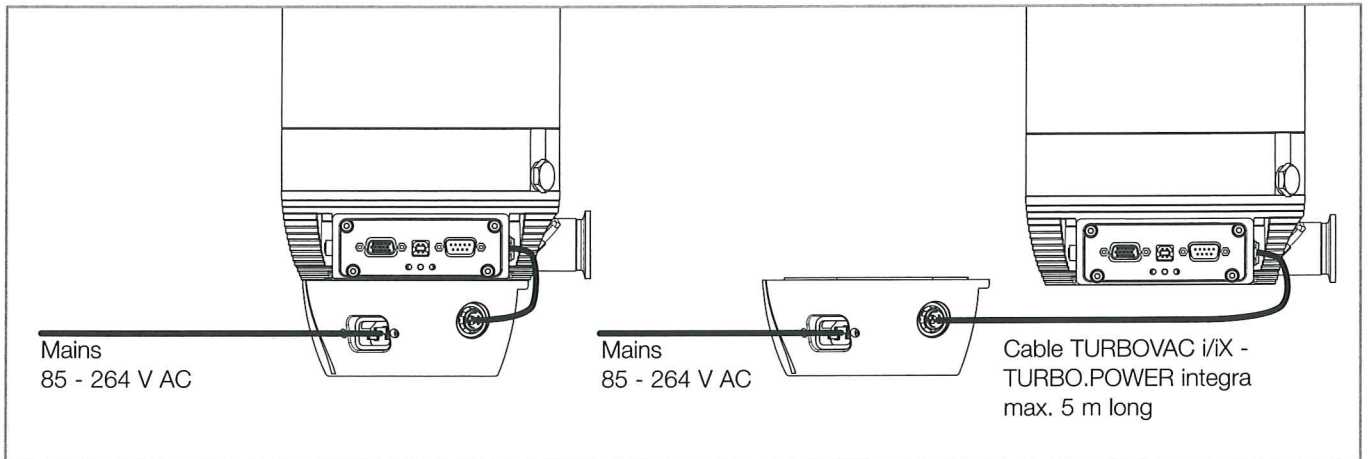


Fig. 3.12 TURBOVAC i with power supply

3.10 Electrical connection

Observe Safety Information 0.2

Unplug any connectors only when the mains voltage is switched off **and** the pump does no longer turn. (LEDs are off)

The power supply must meet the requirements given in Section 1.5. Peak loads in the kHz range may be present on the DC side. The power supply should have a current limitation or control.

When connecting several frequency converters to a single power supply, then each frequency converter must be fused separately.

Use the 24/48 V DC cable to connect the frequency converter to the power supply unit.

Ensure correct polarity

Pin 1 24/48 V

Pin 2 GND

Pin 3 0 V

When pulling the DC-IN connector first retract the retaining sleeve

The frequency converter is equipped with an internal 15 AT (slow blow) fuse. It can only be replaced by Oerlikon Leybold Vacuum staff.

Connect the power supply to the mains.

Emergency shut down: By shutting down the power supply voltage. Please note the information on shutting down and emergency shut down provided in Section „4.5 Shutting down“.

DANGER



NOTICE



Installation

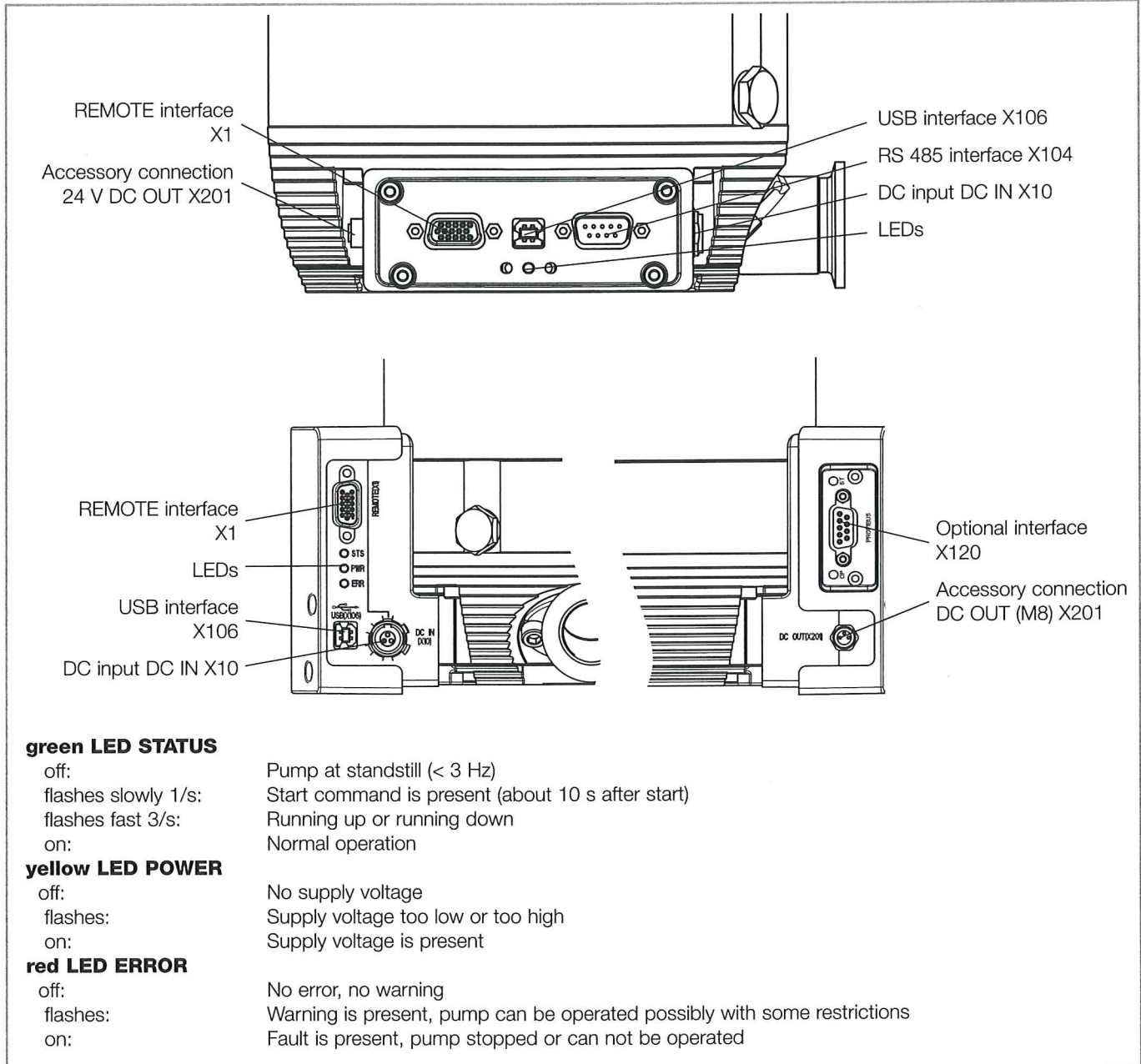


Fig. 3.13 Interfaces and LEDs

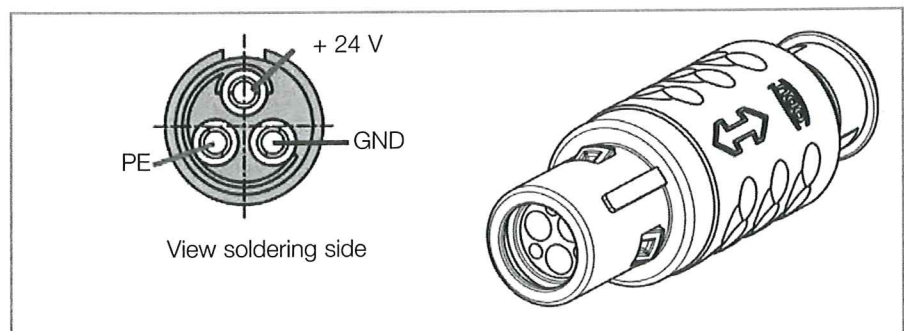


Fig. 3.14 Power supply connector DC IN (X4)

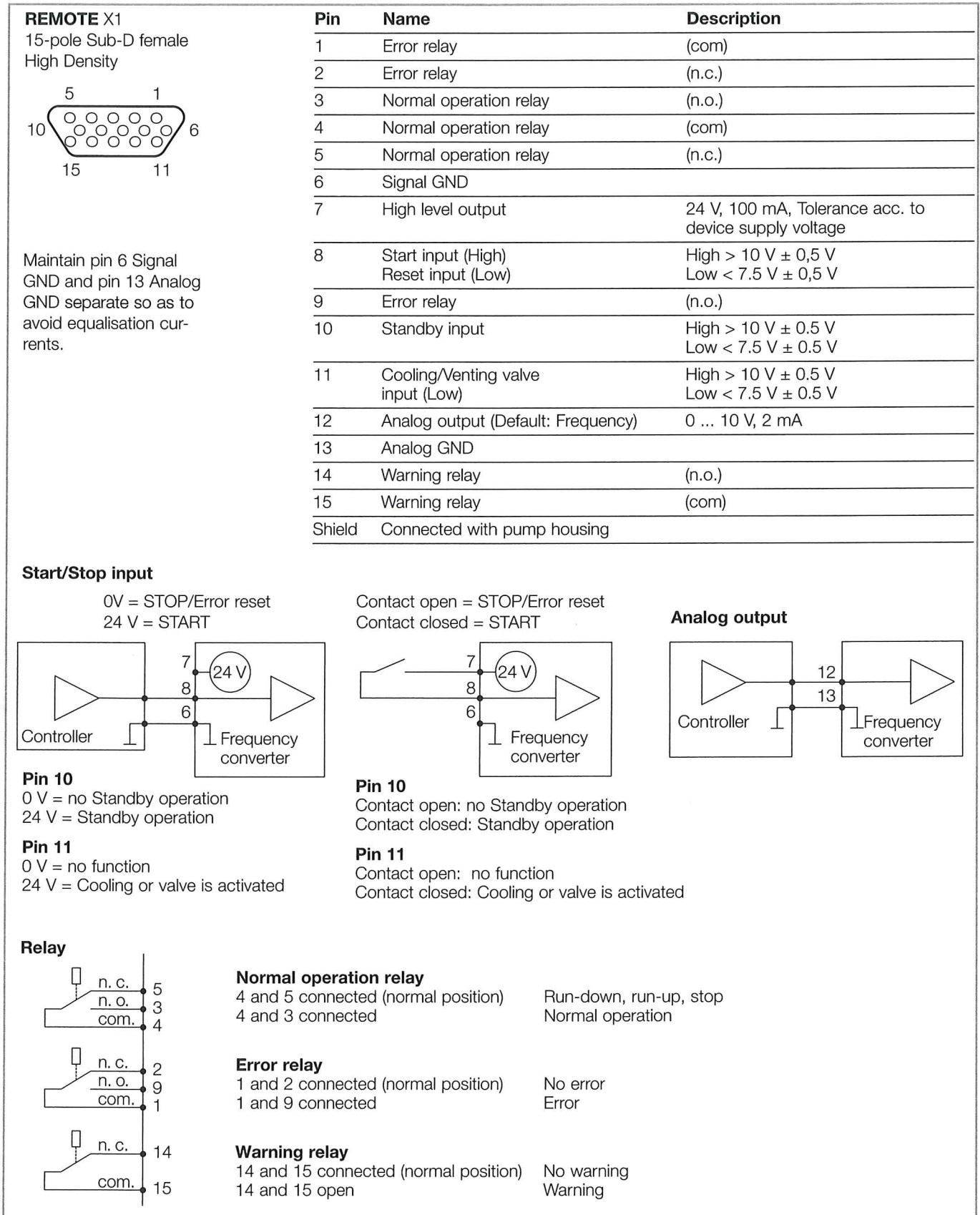


Fig. 3.15 REMOTE interface X1

Installation

Relay status

Input data / status				Output data				Operating mode	
Start/ stop signal	Pump rotating	Normal frequency ≥ 90% of setpoint frequency	Error is present	Motor drive	Relay NORMAL OPERATION	Relay ERROR	LED STATUS (green)	LED ERROR (red)	Other modes are not possible; they indicate a failure affecting the frequency converter.
Stop	no	no	no	off	passive	passive	off	off	Pump not operating
Stop	yes	no	no	off	passive	passive	flashes	off	Pump is decelerating
Stop	yes	yes	no	off	passive	passive	flashes	off	Just after stop; pump was in the normal operating mode before that
Start	no	no	no	on	passive	passive	off	off	Just after start
Start	yes	no	no	on	passive	passive	flashes	off	Pump is accelerating
Start	yes	yes	no	on	active	passive	green	off	Pump is in the normal operating mode
Stop	no	no	yes	off	passive	active	off	red	Error is present; pump is at standstill
Stop	yes	no	yes	off	passive	active	flashes	red	Error is present; pump is decelerating
Stop	yes	yes	yes	off	passive	active	flashes	red	Error has just occurred
Start	no	no	yes	off	passive	active	off	red	Error is present; pump is at standstill
Start	yes	no	yes	off	passive	active	flashes	red	Error is present; pump is decelerating
Start	yes	yes	yes	off	passive	active	flashes	red	Error has just occurred

4 Operation

4.1 Media compatibility / purge gas

The TURBOVAC i is suitable for pumping air and clean gases.

If reactive gases in low concentrations must be pumped operate the pump with purge gas.

We would be glad to consult with you as regards the media which can safely be handled with this unit.

Install a micropore filter when pumping media which contains dust.

Suited for venting or purging are all gases,

- which will not cause corrosion or pitting in aluminium and steel and
- which in connection with process deposits in the pump will not cause corrosion or sticking.

For venting and as the purge gas we recommend inert gases like nitrogen or argon. The temperature of these gases should be between 5 °C and 80 °C, max. relative humidity should not exceed 10 ppm.

The gas must be clean.

In individual cases and after consultation also dry, filtered, oil-free air or filtered ambient air may be used (filter mesh < 1µm).

Change the filters after some time, at least annually.

4.2 Start-up

The TURBOVAC i offers the feature of gently running in pumps which have been out of operation for more than 6 and less than 12 months. Before starting, set up the pump correspondingly through serial interface parameter 119.

Turbomolecular pumps which were not operated for a period of over 12 months should be returned to us. For more information on this please contact your local sales partner.

4.3 Interfaces

The frequency converter is always equipped with the following interfaces:

- USB (COM port) (X106)
- REMOTE (X1)
- RS 485 (X104) (only the models without optional interface)

Moreover, some models are equipped with an Anybus interface which in turn may be equipped with different interfaces like Profibus, for example.

The control hierarchy is as follows: Anybus interface → USB → REMOTE (X1). See also parameter 179.

The frequency converter is configured through the parameters according to the parameter list. Pxxx denotes parameter value xxx.

The PC software LeyAssist allows convenient access by the user to the parameters of the frequency converter.

Operation

Operating Instructions 300450826 Serial Interfaces for TURBOVAC i/IX offer a detailed description of the interfaces RS 232, RS 485, Profibus and USB of the TURBOVAC.

Applications which can be implemented with the aid of the serial interface:

Application	Benefits to the customer	How to do it
Networking of several pumps and other equipment	Savings relating to the costs for signalling cables	With Field Bus systems
Automation	Savings related to repetitive manual work	For example by a control computer
Avoidance of warnings and warnings before overload operation and early detection of a failing pump	<ul style="list-style-type: none"> ■ Precise planning for maintenance ■ Improved reliability of sensitive production processes in a vacuum 	Monitoring of: <ul style="list-style-type: none"> ■ Motor current P5 ■ Motor temperature P7 ■ Frequency converter temperature P11
Standby operation	<ul style="list-style-type: none"> ■ Cutting process gas consumption ■ Cutting energy consumption 	Reducing the rotor's frequency through P24
Troubleshooting	Quick analysis of problems	Reading of error memories P171, P174 and P176: error code, speed, operating hours for error Read out warning messages through P227
Slow pressure control by changing the pumping speed	Dispensing with a flow controller	Changing the rotor frequency through parameter 24
Limit the maximum current uptake	Cost savings through smaller power supply units if peak loads can be reduced	With P 185, maximum DC current uptake
Starting the pump with a delay if several consumers are connected to the same PSU	Cost savings through smaller power supply units if peak loads can be reduced	With P36, delay
Lowering the normal operation threshold	Normal operating mode is attained faster, processes can be started faster	Reduce frequency threshold through P25
Avoid condensation during cooling water operation		Connect cooling water valve at accessory connection
Enable generator operation (power backup mode)	The power produced by the pump when running in the generator mode may be used for other electrical consumers and the pump is also decelerated faster.	With P249 This function is only changed after de-energising the pump and then restarting it.

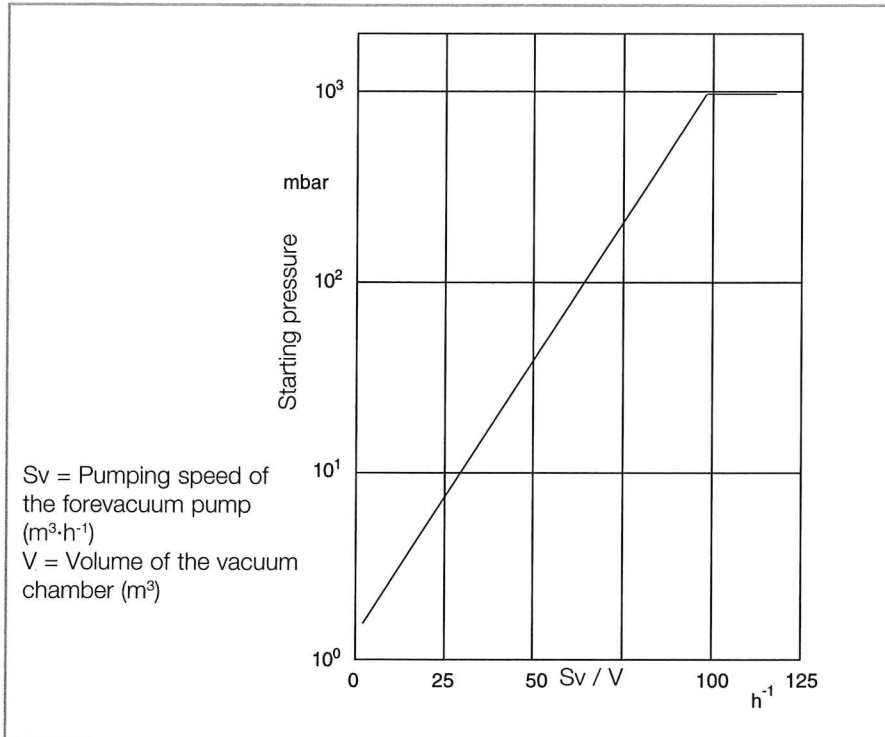


Fig. 4.1 Determining the starting pressure of a turbomolecular pump when evacuating large volumes

4.4 Switching on

Switch on the power supply. The yellow LED lights up.

The maximum starting pressure for the turbomolecular pump can be read from the graph in Fig. 4.1.

Switch on the turbomolecular pump

- via pins 7 and 8 of the socket REMOTE (X1) (For example via a remote control or with the aid of the plug with integrated ON/OFF switch.
- by a start command via the interface.
- For the power supply units offered or recommended by Oerlikon Leybold Vacuum: If the contacts 7 and 8 at the REMOTE (X1) connector are closed the pump starts automatically when the DC voltage is switched on (provided parameter 12 is set to 0).

The turbomolecular pump accelerates. The green LED flashes. When the pump reaches normal operation the green LED lights up permanently.

Avoid the influences of shock and vibration when the pump is running.

Exposure of the pump to accelerating forces must be avoided or reduced to such an extent that the rotor unit will not be excited by vibrations. In the case of critical applications you must consult our Applications Dept. first.

After a mains power failure the pump can run up automatically once more.

Starting pressure

NOTICE



4.5 Shutting down

Switch off the pump.

- via contacts 7 and 8 of the socket REMOTE (X1).
- apply a stop command via the interface.
- for the power supply units offered or recommended by Oerlikon Leybold Vacuum switch off the DC voltage.

Generator operation

After switching off, the green status LED will flash until the rotor of the turbomolecular pump is at standstill. This may take several minutes. With the DC power supply off, the turbomolecular pump will act as a generator supplying the frequency converter with energy as indicated by the yellow power LED. When the generator mode is enabled, the turbomolecular pump supplies power back in to the DC power grid.

Switch off the forevacuum pump.

Venting

When using oil-sealed forevacuum pumps, vent the turbomolecular pump before it comes to a stop; refer to Section 4.6.

When using TRIVAC pumps the built-in anti-suckback valve will close automatically, shutting off the forevacuum line. In forevacuum pumps without a vacuum retention valve, close the valve in the forevacuum line.

When the system is not operating, ensure that neither ambient air nor cleaning media can enter the pump.

If a failure occurs the turbomolecular pump will be shut down automatically. The red LED at the frequency converter lights up.

Emergency shut down

In the case of an emergency shut down, the pump is switched off as described above. The rotor of the turbomolecular pump may be stopped faster by venting the pump.

Under vacuum conditions the pump may take up to one hour to run down, when venting to atmospheric pressure it may take up to one minute. During the time the pump is running down, the green LED will flash, indicating that the rotor has not yet arrived at standstill.

When shutting down by **switching off the power supply voltage**, there will be only enough power for the LEDs down to a speed of the pump of approximately 200 Hz. Thus the pump may still turn without a LED being on. For this reason, when switching off without venting, wait for approximately 15 minutes after the LEDs have turned off until the pump has arrived at standstill.

CAUTION



Unplug any connectors only when the mains voltage is switched off **and** the pump does no longer turn (the green LED is off).

4.6 Venting

Refer to Section 4.1 for suited gases.

Venting Methods

There are three different methods of venting the turbomolecular pump.

The pump can be vented via the **venting connection** (VENT), by means of a venting valve, a power failure venting valve, or a venting screw.

Cautious venting of the pump is possible from the **high vacuum side**, since here the bearing forces will be lowest. When doing so, no free jet of gas must be allowed to form on the rotor so as to avoid exposing the rotor to additional forces.

When venting the pump through its **foreline connection**, neither oil nor particles may be entrained in the gas flow from the forevacuum side into the pump.

Speed of the Pressure Rise

All turbomolecular pumps may be vented at full speed. However, the pressure must not increase faster than specified through the pressure rise curve.

The pump must be vented significantly slower when there is the risk of particles entering into the pump from the process. During venting, the flow must be of the laminar type in both the vacuum chamber and the turbomolecular pump.

The pump must not be vented to pressures above atmospheric pressure.

Speed
Pressure rise curve

Particles

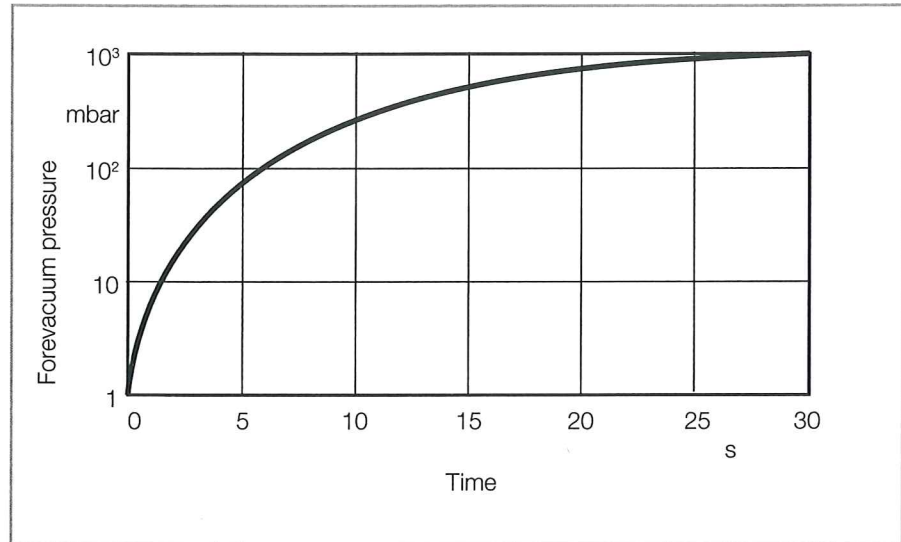


Fig. 4.2 Maximum rise in pressure

4.7 Bakeout

For TURBOVACs with CF flange

If pressures in the range of 10^{-8} mbar or below are to be developed, the vacuum chamber and the components installed therein will have to be baked out. In addition, the TURBOVAC can be baked out using the flange heater provided for this purpose.

Protect the rotor against intensive, direct heat radiation. When baking out at the forevacuum side – at a sorption trap, for example – ensure that the components attached direct are not heated to more than 100 °C (212 °F).

Operate the pump with water cooling when baking out.

The forevacuum pump must be in operation so as to eliminate the vapors liberated at the sorption trap.

4.8 Removing the pump from the system

Shut down the pump and vent as described in Sections 4.5 and 4.6.

If the pump has previously handled hazardous gases, implement the proper precautionary measures before opening the intake or exhaust connection.

Observe Safety Information 0.4.6.

Disconnect the pump only when it has come to a full stop. The green LED must have gone out.

Then switch the mains power off and wait until the yellow power LED is off. Then only disconnect any cable connections.

The pumps may be contaminated with process gases. These gases may be toxic and hazardous to health. In addition, deposits with similarly dangerous properties may have formed. Many of these gases and deposits form acids when they come into contact with humid air. This will result in serious corrosion damage to the pump.

To avoid health hazards and corrosion damage when the pumps are detached from the system, fasten a container of desiccant under the transport cover of the high vacuum connection and then close the pump immediately at all flange connections. Store the pump, with a desiccant, in an airtight PE bag.

Corrosion damage due to faulty packing will nullify the guarantee.

Pack the pump so that it cannot be damaged during shipping and storage. Pay particular attention to protection for the flanges and the electrical plug.

Observe the instructions in Section 5.2 if you forward the pump to Oerlikon Leybold Vacuum.

DANGER



Hazardous gases Deposits

Desiccant

5 Maintenance

Rotor exchange

We recommend an exchange of the rotor unit after 80,000 operating hours at the latest.

Such maintenance work can only be done by the Oerlikon Leybold Vacuum Service. If required contact the Oerlikon Leybold Vacuum service center nearest to your location. You can find the address on our internet page www.oerlikon.com.

At high pump loads - for example during cyclic operation, at high gas throughputs or at high ambient temperatures - the aforementioned maintenance work should be carried forward. Please consult Oerlikon Leybold Vacuum for recommendations.

WARNING



Observe Safety information 0.1.7.

Bearing replacement

If required, the bearings may be changed on site by our after sales service. For such work please ask us for a quotation.

Purge gas filter

Depending on the degree of contamination of the purge gas used the filter will clog and will have to be exchanged (our experience indicates that this will become necessary after 1 to 6 months).

Adsorption trap

When an adsorption trap is used, regenerate or renew the adsorption agent regularly; refer to the operating instructions provided with the trap.

5.1 Cleaning

If required clean the turbomolecular pump of dust with a dry cloth.

Cleaning the frequency converter internally

The converter essentially requires no servicing since it contains no components which could be adjusted.

Depending on the installation particulars and the ambient conditions, the converter may collect grime (dust, moisture) on the inside. Such contamination can lead to malfunctions, overheating or short circuits and will have to be avoided to the maximum extent possible. The Oerlikon Leybold Vacuum Service Department can clean the converter.

5.2 Oerlikon Leybold Vacuum Service

Whenever you send us in equipment, indicate whether the equipment is contaminated or is free of substances which could pose a health hazard. If it is contaminated, specify exactly which substances are involved. You must use the form we have prepared for this purpose.

A copy of the form has been reproduced at the end of these Operating Instructions: "Declaration of Contamination for Compressors, Vacuum Pumps and Components". Another suitable form is available from www.oerlikon.com/leyboldvacuum → Documents → Download Documents.

Attach the form to each pump.

This statement detailing the type of contamination is required to satisfy legal requirements and for the protection of our employees.

We must return to the sender any equipment which is not accompanied by a contamination statement.

Contamination

Form

Troubleshooting

CAUTION



6 Troubleshooting

When the connector cable is attached, the outputs at the frequency converter are not free of voltage.

Before you start searching for the source of the problem, you should carry out a few simple checks:

Are the connections in good working order?

- Mains connection,
- 24/48 V DC cable to the frequency converter.

Observe the polarity.

Is the forevacuum pressure sufficient?

After having removed the cause for the error reset the error message: By applying a STOP signal via the socket REMOTE (X1), or by a reset sequence via the serial interface or by switching the mains power off.

The error codes can only be read if a serial interface is present.

The following table has been provided as a guide when determining the causes of errors.

Troubleshooting

Malfunction	Possible cause	Remedy	Shut down
Yellow power LED is not on	No DC power DC power miswired Frequency converter defective	Check cables and power supply Ensure correct polarity of the DC cable. Have the pump repaired. The following may damage the freq. converter: - Disconnection of the DC cable while the pump was still rotating - Non-compliance with the note related to connecting several pump to a single power supply.	—
Red LED flashes	Warning message.	The pump can continue to run, as long as operation limits are only exceeded for a short time. In case of longer exceeding send pump and frequency converter to the OLV service.	no
Turbomolecular pump does not start, ERROR LED does not light.	Interface protocol error No communication via the serial interface. REMOTE connector (X1) connected wrongly.	Use USS protocol. Connect bus as shown in the interface instructions Observe Fig. 3.15.	—
Turbomolecular pump produces loud running noises and vibrations.	Rotor out of balance Bearing defective	Balance the rotor Replace the bearing	no
Pump overload, pump cannot keep up its speed. When the speed drops below 900 Hz* the red LED flashes. When this continues for more than 12 min* the pump shuts down.	Forevacuum pressure too high. Gas flow too high Fan defective Water cooling switched off	Check the ultimate pressure of the backing pump and install a bigger backing pump if req. Seal leak, check process Replace fan Switch on water cooling	yes
Turbomolecular pump does not reach ultimate pressure.	Measurement instrument defective Measurement sensors soiled Leaks at the equipment, lines or the pump Pump soiled Forevacuum pump provides insufficient pumping speed or ultimate pressure which is too high. Frequency parameters programmed wrongly	Inspect the measurement sensor Clean or replace the sensors Check for leaks Clean the pump Check the ultimate pressure of the forevacuum pump and install a higher-capacity vacuum pump if necessary Check parameters.	no
Running pump can not be stopped via X1	Pump has been started via the serial interface, the interface controls the pump	Disconnect the DC supply or connect serial interface and stop via bus	no

* Default values for normal operation threshold (P25) and max. run-up time (P32), can be changed via serial interface.

Disposal

Contamination

7 Waste Disposal

The equipment may have been contaminated by the process or by environmental influences. In this case the equipment must be decontaminated in accordance with the relevant regulations. We offer this service at fixed prices. Further details are available on request.

WARNING



Contaminated parts can be detrimental to health and environment. Before beginning with any work, first find out whether any parts are contaminated. Adhere to the relevant regulations and take the necessary precautions when handling contaminated parts.

Separate clean components according to their materials, and dispose of these accordingly. We offer this service. Further details are available on request.

When sending us any equipment, observe the regulations given in Section "5.2 Oerlikon Leybold Vacuum service".

Certificates

The TURBOVAC i have been tested by the TÜV Rheinland of North America according to the requirements of

- **UL** 61010-1: 2012
- **CAN/CSA**-C22.2 No.61010-1-12

The components are in compliance to the tested standards.

cTUVus File No. USA-JE 31381697 001

cTUVus Certificate No. CU 72132224 01

The TÜV Rheinland of North America is a "Nationally Recognized Testing Laboratory" (**NRTL**) for the USA and Canada.





EC Declaration of Conformity

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info.vacuum@oerlikon.com

herewith declares that the products specified and listed below which we have placed on the market, comply with the applicable EC Council Directives. This declaration becomes invalid if modifications are made to the product without agreement of Oerlikon Leybold Vacuum GmbH. Compliance with the EMC Directives requires that the components are installed within a system or machine in a manner adapted to EMC requirements.

Product designation: **turbo-molecular pump with integrated controller**

Type designation:	P/N
TURBOVAC aaa i, TURBOVAC T aaa i,	8300x0Vyxxx, 8300x1Vyxxx
TURBOVAC aaa/ccc i, TURBOVAC T aaa/ccc i	8310x0Vyxxx, 8310x1Vyxxx
TURBOVAC aaa/bbb i, TURBOVAC aaa/bbb/ccc i	832xxxVyxxx
TURBOVAC aaa/bbb iC, TURBOVAC aaa/bbb/ccc iC	832xxxVyxxxC

(aaa = 350 to 450; bbb = 150 to 300; ccc = 30 to 150) x= 0 to 9; y=1,2,5,6; z = 3,7

The product complies with the following European Council Directives:

EC-Directive relating to **electromagnetic compatibility (2004/108/EG)**,

The following harmonised standards have been applied:

EN 61326-1	2006	Electrical equipment for measurement, control and laboratory use -: EMC requirements - Part1: General requirements
		emission EN 61326-1 2006 Class B
		immunity EN 61326-1 2006 (industrial environment)

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Cologne, dated *2014-02-14*

Cologne, dated *2014-02-14*

ppa. Dr. M. Mattern-Kloss
Dr. Monika Mattern-Klosson
Head of Research & Development

ppa. H. Udelhoven
Harald Udelhoven
Head of Quality Management

EC Incorporation Declaration

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herewith declares that the following product:

Product designation: **turbo-molecular pump with integrated controller**

Type designation:	P/N
TURBOVAC aaa i, TURBOVAC T aaa i,	8300x0Vyxxx, 8300x1Vyxxx
TURBOVAC aaa/ccc i, TURBOVAC T aaa/ccc i	8310x0Vyxxx, 8310x1Vyxxx
TURBOVAC aaa/bbb i, TURBOVAC aaa/bbb/ccc i	832xxxVyxxx
TURBOVAC aaa/bbb iC, TURBOVAC aaa/bbb/ccc iC	832xxxVyxxxC

(aaa = 350 to 450; bbb = 150 to 300; ccc = 30 to 150) x= 0 to 9; y=1,2,5,6; z = 3,7

complies with the following fundamental requirements of the **EC Machinery Directive (2006/42/EG)**:
Annex I, Paragraph 1.1.2, 1.1.3, 1.1.5, 1.2.1, 1.2.3, 1.2.4.1, 1.2.4.2, 1.2.6, 1.3.1, 1.3.2, 1.3.3, 1.3.4,
1.3.7, 1.5.1, 1.5.2, 1.5.4, 1.5.5, 1.5.13, 1.6.1 and 1.7.1

With respect to potential electrical hazards as stated in appendix I No. 1.5.1 of the machine guide lines
2006/42/EG all safety protection goals are met according to the low voltage guide lines 2006/95/EG.

The following harmonised standard has been applied:

EN 1012-2: 1996+A1: 2009 Compressors and vacuum pumps - Safety requirements - Part 2:
Vacuum pumps

The incomplete machine may only be put into operation after it has been determined that the machine
into which the incomplete machine shall be installed complies with the regulations laid down in the EC
Machinery Directive (2006/42/EG).

The manufacturer commits himself to make the special documentation on the incomplete machine
electronically available to national authorities upon request.

The special engineering documentation belonging to the machine was compiled in accordance with
Annex VII Part B.

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Cologne, dated 2014-02-14

Cologne, dated 2014-02-14


Dr. Monika Mattern-Klosson
Head of Research & Development


Harald Udelhoven
Head of Quality Management

Declaration of Contamination of Compressors, Vacuum Pumps and Components

The repair and / or servicing of compressors, vacuum pumps and components will be carried out only if a correctly completed declaration has been submitted. Non-completion will result in delay. The manufacturer can refuse to accept any equipment without a declaration.

A separate declaration has to be completed for each single component.

This declaration may be completed and signed only by authorized and qualified staff.

Customer/Dep./Institute : _____ Address : _____ _____ Person to contact: _____ Phone : _____ Fax: _____ End user : _____	Reason for return: <input checked="" type="checkbox"/> applicable please mark Repair: <input type="checkbox"/> chargeable <input type="checkbox"/> warranty Exchange: <input type="checkbox"/> chargeable <input type="checkbox"/> warranty <input type="checkbox"/> Exchange already arranged / received Return only: <input type="checkbox"/> rent <input type="checkbox"/> loan <input type="checkbox"/> for credit Calibration: <input type="checkbox"/> DKD <input type="checkbox"/> Factory-calibr. <input type="checkbox"/> Quality test certificate DIN 55350-18-4.2.1
---	--

A. Description of the product: Material description : _____ Catalog number: _____ Serial number: _____ Type of oil (ForeVacuum-Pumps) : _____	Failure description: _____ Additional parts: _____ Application-Tool: _____ Application- Process: _____
--	---

B. Condition of the equipment	No ¹⁾	Yes	No	Contamination :	No ¹⁾	Yes
1. Has the equipment been used	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	toxic	<input type="checkbox"/>	<input type="checkbox"/>
2. Drained (Product/service fluid)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	corrosive	<input type="checkbox"/>	<input type="checkbox"/>
3. All openings sealed airtight	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	flammable	<input type="checkbox"/>	<input type="checkbox"/>
4. Purged	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	explosive ²⁾	<input type="checkbox"/>	<input type="checkbox"/>
If yes, which cleaning agent				radioactive ²⁾	<input type="checkbox"/>	<input type="checkbox"/>
and which method of cleaning				microbiological ²⁾	<input type="checkbox"/>	<input type="checkbox"/>
1) If answered with "No", go to D. ←				other harmful substances	<input type="checkbox"/>	<input type="checkbox"/>

C. Description of processed substances (Please fill in absolutely)

1. **What substances have come into contact with the equipment ?**
 Trade name and / or chemical term of service fluids and substances processed, properties of the substances
 According to safety data sheet (e.g. toxic, inflammable, corrosive, radioactive)

X	Tradename:	Chemical name:
	a)	
	b)	
	c)	
	d)	

2. Are these substances harmful ? No Yes ←

3. Dangerous decomposition products when heated ? No Yes ←

If yes, which ? _____

²⁾ Components contaminated by microbiological, explosive or radioactive products/substances will not be accepted without written evidence of decontamination.

D. Legally binding declaration

I / we hereby declare that the information supplied on this form is accurate and sufficient to judge any contamination level.

Name of authorized person (block letters) : _____

Date signature of authorized person

firm stamp

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